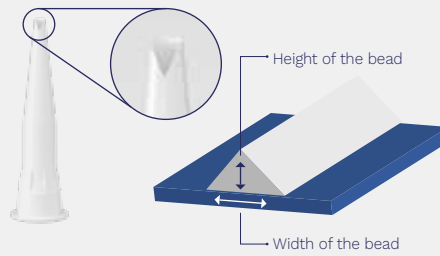


This guide is designed to help you accurately estimate the amount of adhesive required for your application. By using bead dimensions and surface area as reference points, you can ensure optimal coverage, reduce waste, and maintain consistent bonding performance.

The triangular nozzle cut optimizes adhesive application by ensuring even spreading and strong wetting on both substrates. It minimizes air pockets, improves bond strength, and reduces the pressure needed during application. This shape also helps maximize open time, giving operators more flexibility before curing begins.



ADHESIVE CONSUMPTION

Running meter bead per 290 ML cartridge

Height of the bead (mm)	Width of the bead (mm)				
	10 mm	15 mm	20 mm	25 mm	30 mm
2 mm	14.5	9.7	7.2	5.8	4.8
3 mm	9.7	6.4	4.8	3.8	3.2
4 mm	7.2	4.8	3.6	2.9	2.4
5 mm	5.8	3.9	2.9	2.3	1.9
6 mm	4.8	3.2	2.4	1.9	1.6
7 mm	4.1	2.8	2.1	1.7	1.4
8 mm	3.6	2.4	1.8	1.5	1.2
9 mm	3.2	2.1	1.6	1.3	1.1
10 mm	2.9	1.9	1.4	1.2	1



Running meter bead per 600 ML sausage

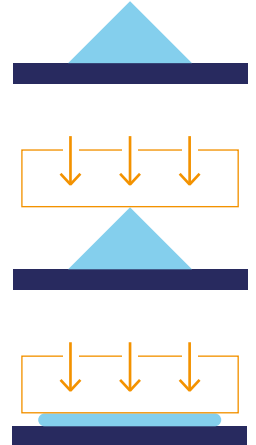
Height of the bead (mm)	Width of the bead (mm)				
	10 mm	15 mm	20 mm	25 mm	30 mm
2 mm	30	20	15	12	10
3 mm	20	13.3	10	8	6.7
4 mm	15	10	7.5	6	5
5 mm	12	8	6	4.8	4
6 mm	10	6.7	5	4	3.3
7 mm	8.6	5.7	4.3	3.4	2.9
8 mm	7.5	5	3.7	3	2.5
9 mm	6.7	4.4	3.3	2.7	2.2
10 mm	6	4	3	2.4	2



ADHESIVE CONSUMPTION

Adhesive dimensions after bonding

TRIANGLE BEAD		BOND-LINE THICKNESS X WIDTH (MM)			
Height of the bead	Width of the bead	2 mm thickness	3 mm thickness	4 mm thickness	5 mm thickness
6 mm	5 mm	2 x 7.5	3 x 5	4 x 3.8	5 x 3
8 mm	8 mm	2 x 16	3 x 10	4 x 8	5 x 6.3
9 mm	9 mm	2 x 20	3 x 13.5	4 x 9	5 x 7.2
10 mm	12 mm	2 x 30	3 x 20	4 x 15	5 x 12
8 mm	12 mm	2 x 24	3 x 16	4 x 12	5 x 9
10 mm	15 mm	2 x 37.5	3 x 25	4 x 19	5 x 15



ACTIVATOR AND CLEANER CONSUMPTION

Consumption per square meter

PRODUCT	250 ML	500 ML	1000 ML	2500 ML
Bostik Prep M (TF)		10 M ²		
Bostik Prep K		7.5 M ²		
Bostik Prep G Plus	2.5 M ²		10 M ²	
Bostik Prep P		7.5 M ²		
Bostik SX black			15 M ²	
Bostik Cleaner I				35 M ²
Bostik Cleaner 14			15 M ²	
Bostik Cleaner E		7.5 M ²		
Bostik Liquid 1			15 M ²	

In many occasions and on many substrates, Bostik SMP-based sealants can be applied primerless. For specific materials a one-step pretreatment is necessary and/or recommended. Please contact your local Bostik representative for further information and pretreatment recommendations





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