



# N305

## SUPERGRIP FAST SET XTRA MULTI-PURPOSE GRAB ADHESIVE

### TECHNICAL DATA SHEET

#### BENEFITS

- Universal grab adhesive
- Exterior and interior use
- Instant tack

#### PRODUCT DESCRIPTION

**Bostik N305 SUPERGRIP FAST SET XTRA** is a fast setting multi-purpose adhesive providing an instant tack and high bond strength.

#### APPLICATIONS

**Bostik N305 SUPERGRIP FAST SET XTRA** was specifically developed as an all-round instant grab and fast setting adhesive to bond decorative wall panels, timber battens, skirtings and dado rails, carpet gripper strips and stair nosing's. **Bostik N305 SUPERGRIP FAST SET XTRA** is also suitable to bond wood, hardboard, plywood, ceramics, concrete, metal, GRP and plasterboard.

#### DIRECTIONS OF USE

For heavy objects a double stick method should be used. Apply a 6mm diameter "zig-zag" bead along the length of the item to be bonded.

#### Stair Nosing's, Window Frames

- Apply a continuous bead (usually 6mm in diameter) to the surface being bonded. Position on the substrate, if possible by sliding into place, and apply pressure overall.
- If the object is to be applied to a vertical surface, temporary mechanical support (e.g. panel pins, masonry nails, etc.) may be required.
- Allow to dry overnight prior to any further operation e.g. fixing boards to battens.
- Excessive thickness of adhesive may extend drying time.
- **Bostik N305 SUPERGRIP FAST SET XTRA** sets by the evaporation of the solvent it contains, so drying time is dependent on temperature and the nature of the materials being bonded.

#### Wall Panels

- For most work, **Bostik N305 SUPERGRIP FAST SET XTRA** should be applied as a 6mm diameter bead to the rear of the panel. Extrude a continuous bead around the panel approximately 25mm from the edge. Additional beads should then be applied across the panel at 600mm centers (450mm for heavy panels).
- Immediately present the panel to the wall slightly above its required position and applying pressure slide it into place in order to break any surface skin. Press firmly to ensure maximum overall contact, using a soft mallet if necessary. Continue as above with further panels making sure they are flush with each other. Any adjustment must be made within 5 minutes of placing.

#### Battens

- Apply **Bostik N305 SUPERGRIP FAST SET XTRA** in 5 - 6mm beads to the back of the battens and, using a twisting action, press them onto the wall. The battens should be fixed vertically at 400mm (or closer) intervals with horizontal battens top and bottom, depending on the weight to be supported.

#### Impervious Materials

- Where two impervious materials are to be bonded, apply **Bostik N305 SUPERGRIP FAST SET XTRA** as above, press firmly together and break the bond pulling away immediately ensuring good transfer has occurred. Wait for a maximum of 1 minute and re-bond the two materials, or heavy panels.



## PACKAGING

- 300 ml Cartridge, 12 per box

For product specifications, please refer to the Online Product Detail Page

## SHELF LIFE

In unopened original packaging between + 5°C and + 25°C, shelf life is up to 12 months from production date, stored in a dry place.

## HEALTH & SAFETY

Product Safety Data Sheet must be read and understood before use. These are available on request and via the websites.

## TECHNICAL DATA

Application temperature		+5°C to +25°C
Base		Synthetic rubber
Density	ISO 1183-1	1,35 g/ml
Temperature resistance		-30°C to +70°C

These values are typical properties and may vary +/-3%

## LIMITATIONS

- Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates

## SURFACE PREPARATIONS AND FINISHING

Application temperature +5°C to +25°C (environment and substrate). Surfaces must be dry, clean and solid. Clean surfaces with **Bostik T100 UNIVERSAL CLEANER**. Always test adhesion prior to application. For proper curing one of the substrates must be porous.

## CLEANING

Uncured material and tools can be cleaned by using **Bostik T100 UNIVERSAL CLEANER**. Cured material can only be mechanically removed. Hands can be cleaned with **Bostik T150 CLEANING WIPES**.

## COLOUR(S)

- Beige

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