



# P530

## FOAM'N'FIX STONE B3

HIGH QUALITY READY-TO-USE POWERFUL STONE ADHESIVE

### TECHNICAL DATA SHEET

#### BENEFITS

- Stronger bond, tensile strength after one day > 7 N/mm<sup>2</sup>
- For use on multiple surfaces
- Labour friendly
- Cost reduction
- Lighter than traditional mortars

#### PRODUCT DESCRIPTION

**Bostik P530 FOAM'N'FIX STONE B3** is a high quality ready to use polyurethane adhesive for bonding various types of stone. It is the adhesive to use when no water and/or electricity is available and one needs to work in a fast, clean and efficient manner.

#### APPLICATIONS

**Bostik P530 FOAM'N'FIX STONE B3** is specifically developed for bonding non-bearing interior walls of gypsum, concrete, aerated concrete and lime stone blocks.



#### DIRECTIONS OF USE

Canister temperature: +5°C to +30°C (recommended +15°C to +25°C) Application temperature (applies to environment and substrates): +5°C to +35°C (recommended +15°C to +25°C).

For adhering blocks with tongue and groove and flat blocks:

1. Screw the attached straw at the nozzle on the can.
2. Shake the canister vigorously prior to use at least 20 times. Turn canister upside down and apply the foam.
3. When bonding ribbon joints apply two beads of **Bostik P530 FOAM'N'FIX STONE B3** 20 mm in diameter as close as possible on both sides of the tongue. At least 80% of the block surface is covered with **Bostik P530 FOAM'N'FIX STONE B3**. You can check this by placing the second block and removing immediately.
4. Apply the blocks by moving slightly into place, avoiding the adhesive for an even distribution and prevention of bulging adhesive.
5. For bonding butt joints place the block vertically and place one bead of **Bostik P530 FOAM'N'FIX STONE B3** before placing the blocks.
6. Remove fresh excess foam immediately with **Bostik P100 FOAM'N'CLEAR POWER**.

Protect eyes, wear gloves and protective gear. Floor-covering and furniture to be covered with paper or plastic foil. Only use in well ventilated areas. Storage and shelf life: Store canister upright between +5°C and +25°C. Pressurized container! Protect from sunlight and do not expose to temperatures exceeding +50°C. Do not pierce or burn, even after use. Contains flammable propellants. Do not spray on a naked flame or any incandescent material. Keep away from sources of ignition. No smoking.

## TECHNICAL DATA

Application temperature		+5°C to +35°C
Base		Polyurethane
Curing time	FEICA TM1015	60-80 minutes
Density		15-20 kg/m <sup>3</sup>
Fire behaviour	DIN 4102-1	B3
Tack free time	FEICA TM1014	8-12 minutes
Temperature resistance		-40°C to +90°C
Yield		750 ml = 10-13 m <sup>2</sup>

*These values are typical properties and may vary +/-3%*

## LIMITATIONS

- Not suitable for permanent water load. Not suitable for use (eg filling) in cavities with insufficient moisture
- Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates

## SURFACE PREPARATIONS AND FINISHING

Substrates must be clean and free of dust, oil and grease. It is important to moisten substrates slightly before use as this improves adhesion and finished cell structure of the foam.

## CLEANING

Fresh foam can be removed immediately with **Bostik P100 FOAM'N'CLEAN POWER**. After curing surplus foam can be removed with a knife or spatula and the foam surface can be finished.

## COLOUR(S)

- Beige

## PACKAGING

- 750 ml cans, 12 per box

*For product specifications, please refer to the Online Product Detail Page*

## SHELF LIFE

In unopened original packaging between + 5°C and + 25°C, shelf life is up to 18 months from production date, stored in a dry place.

## CERTIFICATIONS

- A+ French VOC Regulation

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## HEALTH & SAFETY

Product Safety Data Sheet must be read and understood before use. These are available on request and via the websites.

## BOSTIK SMART SUPPORT

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