

STIX A320 TEX PROJECT

ADHESIVE FOR CARPETS, TEXTILE AND NATURAL FIBRE COVERINGS

KEY BENEFITS

- High initial grab
- Suitable for all construction sites
- Easy application
- Fast setting
- Resistant to castor wheels
- Suitable for underfloor heating



APPLICATIONS

DESCRIPTION

STIX A320 TEX PROJECT is an acrylic adhesive with very especially designed for textile coverings with different backing.

DESTINATION

STIX A320 TEX PROJECT is an acrylic adhesive for installing carpets with foam, non-woven felt and Action bac. Needle-punched with or without backing. Coco sisal and seagrass with latex backing. Recommended by most of the manufacturers For interior use only.

Associated floor coverings :

- Felt-backed carpets
- Latex foam
- Polypropylene
- Needle puch

PRODUCT CHARACTERISTICS

Composition/ colour	Acrylic water based/ ivory
Waiting time*	5-10 minutes
Open time* :	40-45 minutes
Walk on time*	12 hours
Curing time*	24 to 48 hours
Coverage	300-400 g/m ²
Application temperature	10 to 25°C
Frost sensitivity	Reversible up to 0°C

*these times are determined at + 23° C and 50 % relative humidity on normally absorbent substrates

SUBFLOOR PREPARATION

CLEANING PREPARATION

Preparation should be in accordance with building standards. Subfloors must be sound, smooth, permanently dry and free from old adhesive residues, dust, grease or other contaminants.

When overlaying existing floor coverings ensure that they are firmly bonded and clean.

Remove dirt, polish, oil and similar contaminating substances.

Need to comply with local regulation and mostly prepared with a self-leveling compound associated with Bostik primers.

Very absorbent surfaces must be primed to prevent over absorption. Anhydrite screeds as well as particleboards and plywood should be primed with dedicated primer.

Always allow primers and self-levelling underlayment to dry thoroughly before applying the adhesive.

METHOD OF USE

Apply an even coat over the whole area to be covered using a suitable notched trowel (depending on the porosity and roughness of the substrate).

Notched trowel to be used (German TKB standard) For all coverings with a smooth, polished underside (foam-backed carpets, needle punch) use notched trowel n°2-B1, apply approx. 300-350 g/m².

For all coverings with a rough underside (Action Bac® latex-backed coir, sisal and sea grass mattings), use notched trowel n°3-B2, apply approx. 400 g/m².

Avoid puddle formation. Allow an appropriate open time: approx. 5 to 10 minutes, depending on temperature and humidity conditions, substrate absorbency and type of floor covering. Lay the floor covering while the adhesive remains tacky and receptive. Use a rubbing block and/or roller to expel trapped air and ensure good transfer of the adhesive. After 30-40 minutes, repeat.

COVERAGE

From 300 to 400g/m² depending on the type of coating and the spatula used.

STORAGE STABILITY

Up to 12 months in the original unopened container stored between +10°C and +30°C. Frost-sensitive

CLEANING

Tools should be cleaned with warm water, preferably while the adhesive is still wet.

Code	UC	PCB	GENCOD
30616221	14 kg	1	3549212486037

SAFETY

For more details, consult the safety data sheet on <https://bostiksd.thevercs.com/default.aspx>

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