



A325

UNIVERSAL ACRYLIC ACRYLIC SEALANT FOR SEALING AND GAP FILLING

TECHNICAL DATA SHEET

BENEFITS

- Paintable with water based and synthetic paints
- Perfect adhesion without use of a primer on most, even slightly damp substrates
- Versatile economic acrylic sealant
- Almost odourless
- Easy to apply and clean

PRODUCT DESCRIPTION

Bostik A325 UNIVERSAL ACRYLIC is a versatile sealant based on acrylic dispersion. After application the product forms a soft plasto elastic rubber by evaporation of water from the sealant.

APPLICATIONS

Bostik A325 UNIVERSAL ACRYLIC was specifically developed to seal connection joints between stairs, walls, ceilings, skirtings, windowsills, wooden and metal window frames, concrete and brickwork. For interior use.

DIRECTIONS OF USE

joint with the correct dimensions is able to absorb movements between building materials. The joint depth should always be in the correct relationship of the joint width. A general rule is the ratio of joint depth to the width of the joint with a joint width up to 10 mm is 1:1, with a minimum of 5 mm in width and depth. For joints wider than 10 mm, the depth is the width divided by 3 plus 6 mm.



TECHNICAL DATA

100 % modulus	DIN 53504 S2	0,30 N/mm ²
Application rate	@ Ø3 mm/4 bar	450 g/min
Application temperature		+5°C to + 40°C
Base		Acrylic dispersion
Curing time	@ + 23°C/50% RH	2 mm/24 hours
Density	ISO 1183-1	1,71 g/ml
Elongation at break	DIN 53505/ ISO 868	200%
Flow	ISO 7390	< 2 mm
Frost resistance during transportation		Up to - 15°C
Joint movement		7,5%
Shore A hardness	DIN 53505 / ISO 868	30
Skin formation	DBTM 16	5 minutes @ +23°C/50% RH
Temperature resistance		-20°C to + 75°C
Tensile Strength	DIN 53504 S2	0,30 N/mm ²

These values are typical properties and may vary +/-3%

LIMITATIONS

- Not suitable for continuous exposure to water
- Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates

SURFACE PREPARATIONS AND FINISHING

Application temperature + 5°C to + 40°C (applies to environment and substrates). All substrates must be solid, clean, dry, and free of grease and dust. Substrates to be cleared of all loose particles, absorbent substrates do not need to be absolutely dry. Very porous substrates like: gypsum, aerated concrete, limestone, etc, need to be primed with a mixture of 1 part **Bostik A325 UNIVERSAL ACRYLIC** and 2 parts water. Always test adhesion prior to application. Finish and smooth with water.

PAINTABILITY

Bostik A325 UNIVERSAL ACRYLIC is paintable – although it is an adhesive – after full drying of sealant. During curing product will show shrinkage, which can cause cracking of the paint. Excellent paintable with water based and synthetic paints. Painting with high filled water based paints can create cracking. Recommend to test compatibility with paint prior to application.

CLEANING

Tools should be cleaned after use with water. Hands can be cleaned with **Bostik T150 CLEANER WIPES** and/or water and soap.

COLOUR(S)

- White
- Grey
- Brown
- Black

PACKAGING

- 300 ml Cartridge, 12 per box

For product specifications, please refer to the Online Product Detail Page

SHELF LIFE

In unopened original packaging between + 5°C and + 25°C, shelf life is up to 18 months from production date, stored in a dry place.

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HEALTH & SAFETY

Product Safety Data Sheet must be read and understood before use. These are available on request and via the websites.

CERTIFICATIONS

- A+ French VOC Regulation
- EN 15651-1: F-EXT-INT 7.5P

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