



A630

FOIL'N'FIX INTERIOR FOILS ADHESIVE FOR INTERIOR APPLICATIONS

TECHNICAL DATA SHEET

BENEFITS

- Water based high initial tack foil grab adhesive
- Solvent free
- Suitable for bonding EPS and XPS
- Paintable with water based- and synthetic paints
- Perfect adhesion without the use of a primer, even on slightly damp substrates
- Fast and clean applicable
- Perfect fit with Bostik window membranes

PRODUCT DESCRIPTION

Bostik H630 FOIL'N'FIX INTERIOR is a water based foil and membrane high initial grab adhesive.

APPLICATIONS

Bostik H630 FOIL'N'FIX INTERIOR is specially developed for bonding **Bostik T630 TAPE'N'TIGHT WINDOW FOIL INTERIOR** to window frames and adjacent construction parts such as concrete, brick, wood, gypsum fibre panels, steel, aluminium and plastics. **Bostik A630 FOIL'N'FIX INTERIOR** is extremely durable and does even adhere to slightly damp surfaces.

DIRECTIONS OF USE

After removing any excess of the **Bostik P605 FOAM'N'FILL FLEX AIRSOP** apply the **Bostik A630 FOIL'N'FIX INTERIOR** not at the TAPE'N'TIGHT WINDOW FOIL but at the adjacent surface in a continuously way without any interruptions to prevent air leakage. Firmly press the TAPE'N'TIGHT WINDOW FOIL in the wet adhesive. If needed use a soft roller (avoid damage in tape) to ensure optimal adhesion between the surface, adhesive and window foil. If needed apply extra **Bostik H630 FOIL'N'FIX INTERIOR** on top of the folded corners of the window foil to ensure the airtightness.



TECHNICAL DATA

Application temperature		+5°C to +40°C
Base		Dispersion
Curing time	@+23°C/50% RH	3 days
Density	ISO 1183-1	1,61 g/ml
Frost resistant during transportation		Up to -15°C
Temperature resistance		-40°C to +90°C

These values are typical properties and may vary +/-3%

LIMITATIONS

- Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates
- Not suitable for continuous water load

SURFACE PREPARATIONS AND FINISHING

Application temperature +5°C till +40°C (applies to environment and substrate). All surfaces must be clean, free from dust, grease and solid substrate. Substrate to be cleaned from all loose particles, porous substrate do not require to be absolutely dry. Very porous substrates like: gypsum, aerated concrete, limestone, etc, need to be primed with a mixture of 1 part **Bostik A630 FOIL'N'FIX INTERIOR** and 2 parts water. Adhesion tests prior to application are recommended.

PAINTABILITY

Bostik A630 FOIL'N'FIX INTERIOR is paintable after full drying of adhesive. During curing product will show shrinkage, which can cause cracking of the paint. Excellent paintable with water based and synthetic paints. Painting with high filled water based paints can create cracking. Recommend to test compatibility with paint prior to application.

CLEANING

Tools to be cleaned after use with water. Hands can be cleaned with Wipes.

COLOUR(S)

- White

PACKAGING

- 300 ml cartridge, 12 per box

For product specifications, please refer to the Online Product Detail Page

SHELF LIFE

In unopened original packaging between + 5°C and + 25°C, shelf life is up to 12 months from production date, stored in a dry place.

CERTIFICATIONS

- A+ French VOC Regulation

HEALTH & SAFETY

Product Safety Data Sheet must be read and understood before use. These are available on request and via the websites.

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