



BOSTIK ROLL 740

Contact Dry Adhesives



KEY BENEFITS

- No adhesive pre-setting time, so covering can be fitted immediately .
- Micro-perforated mesh, to prevent adhesive lumps from forming.
- Additional edging reel included.
- Odourless.
- Easy, clean installation conditions, with floor covering position adjustable if needed.
- Immediate welding.
- Can accept foot traffic immediately.
- Furniture can be installed as soon as the floor covering is laid.
- Does not change the appearance of the floor covering over time.
- High temperature resistance (-40°C à +120°C).
- Compatible with central heating pipes and radiant underfloors.
- Solvent-free, phthalate-free, non flammable.
- Very low VOC emissions : class A+, Emission EC1 PLUS
- Comply with LEED & BREEAM requirements
- Easy removal.

DESCRIPTION

Wide adhesive strip for use with soft floor coverings and suitable for use on new surfaces and existing floor coverings as well as temporary installations such as trade shows, exhibitions and special events.

It enables the floor covering and adhesive to be removed manually in a single operation, even after several years.

- Heterogeneous and homogeneous PVC on a roll.
- Expanded vinyl.
- Carpet with felt, foam, action bac or jute backing and needle punch.
- Others, please contact us.

On subfloors :

- Concrete¹ slabs.
- Cement screeds¹.
- Calcium sulphate screeds¹.
- Selfleveling compounds.
- Chipboard, plywood¹, OSB¹.
- Metal or non porous substrates.
- Compatible with under-floor heating (low temperature)

¹In case of porous surface, systematically used the dedicated primer Bostik. If the substrate is non-smooth, a Bostik selfleveling compound is used to correct it.

On existing bonded floor coverings (refurbishing)

- Compact PVC, semi-flexible vinyle tiles, ceramic tiles.
- Others, please contact us.

PREPARATION

Ensure the subfloor is clean, sound, dry, and of adequate tensile and compression strength, free from laitance, cracks and structural defects. It needs to be conformed to the regulation. Any contaminants that may hinder adhesion, such as grease, dust, some curing compounds and moisture sensitive adhesive residues must be completely removed. If the subfloor is not smooth, apply a Bostik self leveling compound to correct the surface. Make sure existing floor covering is soundly bonded onto the surface below. Clean the whole of the area to be covered using a caustic soda preparation, then rinse with water. Repair any surface defects.

New surfaces must be prepared in accordance with the applicable professional guidelines.

Surfaces should be thoroughly vacuumed.

APPLICATION

1/ Comply with the floor covering manufacturer's recommendations in all cases. The floor covering and the adhesive reels should be stored in the room in which they are to be used 48 hours prior to installation.

2/ Carry out an initial test to make sure BOSTIK Roll 740 bonds correctly onto the surface in question.

3/ Apply the narrow edging strip (included in the package) on the floor at the foot of the walls all around the room. Smooth down with a cork block. Leave the protective film in place.

4/ Unreel a strip of BOSTIK ROLL 740 in the direction in which the floor covering is to be applied, making sure the length of floor covering overlaps the edging adhesive. Smooth down in a forward motion with a cork block or a brush.

Position the subsequent lengths of floor covering parallel to the first.

The last length should be positioned to overlap the edging adhesive and the second to last length.

Cut along the overlap to remove any surplus adhesive.

The protective film should be left in place.

To ensure optimum performance, only unreel the adhesive over the surface you will be covering that day.

5/ The lengths of floor covering can then be positioned and the skirting cut-outs prepared.

Lift up half a length of floor covering and remove the protective backing from the BOSTIK ROLL 740, starting at the walls. Cut the protective film 20cm from the edge of the length of floor covering to make it easier to apply the second half of the length. Apply the length of floor covering along the adhesive strip and smooth down in a forward motion from the middle to the edges.

6/ Cut the floor covering to an exact fit once you have laid the lengths up to the foot of the wall.

Use the same method for all the lengths.

If you need to cut along an overlap between two lengths of floor covering, for an exact fit, protect the floor surface and the adhesive by placing a metal ruler under the cut.

SEAM WELDS

Seams can be welded immediately after the lengths of covering have been smoothed down.

REMOVAL OF FLOOR COVERING

Removal is quick and easy even after several years. This means a new floor covering can be laid directly on the stripped surface, once cleaned.

CONSUMPTION

1 reel = 18,5 m²

TECHNICAL DATA

CHARACTERISTIC	
Adhesive type	Pre-coating based on synthetic resins and reinforced weft
Colour	Colourless glue on white mesh
Waiting time	Without, immediate use
Working time	unlimited
Application temperature	+10°C to +30°C & HR< 70%
Temperature resistance	-40°C to +120°C
Set to traffic	Immediately after installation
Consumption	1 reel = 25 meters long

STORAGE STABILITY

18 months in original package not opened between +10°C and +30°C.

Reels should be stored in a dry location not subject to extreme heat or cold, and not exposed to direct sunlight.

PRECAUTIONS

Protect reels from dust and moisture.

Article	Gencod	Packaging	PCB
30607858	3549212475550	740mm x 25m + 50mm x 25m	1

FURTHER INFORMATION

The following publication is available on request:

- Material Safety Data Sheets (MSDS)

The information given and recommendations made herein are based on Bostik's research only and are not guaranteed to be accurate. The performance of the product, its shelf life, and application characteristics will depend on many variables, including the kind of materials to which the product will be applied, the environment in which the product is stored or applied, and the equipment used for application. Any change in any of these variables can affect the product's performance. It is the buyer's obligation, prior to using the product, to test the suitability of the product for an intended use under the conditions that will exist at the time of the intended use. Bostik does not warrant the product's suitability for any particular application. The product is sold pursuant to Bostik's Terms and Conditions of Sale that accompanies the product at the time of sale. Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute permission, inducement, or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

SMART HELP

Please contact your local representative

