

STIX A540 MULTI PLUS

MULTIFUNCTIONAL DISPERSION ADHESIVES FOR PVC COVERINGS

KEY BENEFITS

- Good initial adhesion
- Multi-purpose
- Economic
- Very easy to spread
- Very low emission
- Fast tack
- High final bond strength
- Long laying time
- Solvent free



APPLICATIONS

DESTINATIONS

STIX A540 MULTIPLUS is Multi-fuctional dispersion adhesive for PVC coverings and tiles.

Associated floor coverings :

- Design coverings in planks and tiles
- CV coverings
- Linoleum
- Rubber floorings with a smooth topside according to DIN 16850
- Textile coverings with various types of backings
- Sisal and coconut coverings

For textile coverings with high tension like needle felt, we recommend Bostik **Power Tex**.

PRODUCT CHARACTERISTICS

Composition / colour	Dispersion system / Beige-white
Waiting time *	Approx. 5 minutes
Open time*	Approx. 15-20 min
Walk on time*	24 hours
Curing time*	After 24 hours
Coverage	A2 approx : 320 g/m ² B1 approx. : 380 g/m ² B2 approx : 650 g/m ²
Application temperature	+18°C to 23°C

* these times are determined at + 23° C and 50 % relative humidity on normally absorbent substrates

SUBFLOOR PREPARATION

CLEANING PREPARATION

According to DIN 18365 the subfloor has to be even, permanently dry, clean, free from cracks, tension and pressure proof. If necessary, the subfloor has to be pre-treated. Use adequate primers and levelling compounds. Mastic asphalt and other non-absorbent subfloors always have to be levelled with a layer of at least 2 mm thickness.

METHOD OF USE

Apply STIX A540 MULTI PLUS uniformly with a notched trowel onto the subfloor. Corresponding to the covering a short open time can be necessary.

Start laying and rub on the covering well.

After 30 - 40 minutes it is necessary to rub on the covering again. Begin sealing the joints after 24 hours at the earliest.

Pay attention to the flooring manufacturer's instructions.

COVERAGE

A2 approx : 320 g/m²

B1 approx. : 380 g/m²

B2 approx : 650 g/m²

STORAGE STABILITY

Up to 12 months in the original unopened container stored between +10°C and +30°C. Frost-sensitive

CLEANING

Tools should be cleaned with water, preferably whilst the adhesive is still wet.

REMARKS

Always observe an appropriate cure time.

Tightly close all containers after use.

- Suitable for rubber floor coverings for which the manufacturer recommends an acrylic adhesive.

Code	UC	PCB	GENCOD
30615683	14 kg	1	4008373130573

SAFETY

For more details, consult the safety data sheet on <https://bostiksdsthevercs.com/default.aspx>

The information given and recommendations made herein are based on Bostik's research only and are not guaranteed to be accurate. The performance of the product, its shelf life, and application characteristics will depend on many variables, including the kind of materials to which the product will be applied, the environment in which the product is stored or applied, and the equipment used for application. Any change in any of these variables can affect the product's performance. It is the buyer's obligation, prior to using the product, to test the suitability of the product for an intended use under the conditions that will exist at the time of the intended use. Bostik does not warrant the product's suitability for any particular application. The product is sold pursuant to Bostik's Terms and Conditions of Sale that accompanies the product at the time of sale. Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute permission, inducement, or recommendation to practice any invention covered by any patent, without authority from the owner of the pat

BOSTIK TECHNICAL ASSISTANCE

Smart Help +XX XX XXX XXX

