



H970

PANELTACK HIGHLY ELASTIC CLADDING PANEL ADHESIVE

TECHNICAL DATA SHEET

BENEFITS

- For HPL (High Pressure Laminate) panels, including Trespa Meteon & max Exterior
- Quick and easy installation
- KOMO certified
- ETA certified

PRODUCT DESCRIPTION

Bostik H970 Paneltack is a moisture-curing, highly elastic adhesive based on SMP (Silyl Modified Polymer), specially developed for bonding HPL (High Pressure Laminate) cladding panels.

APPLICATIONS

Bonding of cladding panels for façade cladding, fascias, soffits, canopies and parapets.

FEATURES

- Solvent- and isocyanate-free.
- Long-term high elasticity with optimum stress distribution.
- Also suitable for the bonding of larger HPL panels to timber battens.
- Excellent mechanical strength.
- Good moisture- and weather-resistance.
- Simple and fast fixation.

DIRECTIONS OF USE

Please refer to the installation instructions for the specific wall cladding panels.

A wide variety of wall cladding panel systems are available on the market, each with their own individual characteristics. Bostik therefore works closely with major wall cladding panel manufacturers to match the adhesive system to the specific cladding panels. A detailed installation instruction is available for a number of cladding panels, with specific information for the cladding panel concerned.



TECHNICAL DATA

Base	MS
Component	1
Type	Elastic
Consistency	Smooth, homogeneous paste
Shore A	50 (DIN 53505 3 sec)
Density	1.51 g/ml (ISO 1183-1)
Skin formation (start)	15 min. (at +23 °C/50% RH)
Temperature resistance	-40°C to +90°C
Application temperature	+5°C to +40°C
Tensile strength	2.5 N/mm ² (DIN 53504 S2)
Elongation at break	200% (DIN 53504 S2)
Frost resistance during transportation	up to -15°C

These values are typical properties and may vary +/-3%

LIMITATIONS

- Not suitable for PE, PP, PC, PMMA, PTFE, neoprene and bituminous substrates.
- Not suitable for continuous water load.

CLEANING

Uncured material and tools can be cleaned by using **Bostik T100 UNIVERSAL CLEANER**. Cured material can only be mechanically removed. Hands can be cleaned with **Bostik T150 CLEANING WIPES**.

COLOUR(S)

- Grey

PACKAGING

- 290 ml cartridges, 12 per box
- 600ml sausages, 12 per box

SHELF LIFE

In unopened original packaging between + 5°C and +25°C, shelf life is up to 12 months from production date, stored in a dry place.

CERTIFICATIONS

- KOMO
- ETA 22/0675
- Fire tests according to EN 13501-1
- Emission EC1Plus
- A+ French VOC regulation

HEALTH & SAFETY

Product Safety Data Sheet must be read and understood before use. These are available via [Wercs](#).

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