



H515

SUPERGRIP ALL-IN-ONE POWERFUL FAST CURING GRAB ADHESIVE

TECHNICAL DATA SHEET

BENEFITS

- Quick strength build-up
- Free of isocyanates and solvents
- Adheres perfectly without primer to most surfaces
- Non corrosive towards metals
- High mechanical strength

PRODUCT DESCRIPTION

Bostik H515 SUPERGRIP ALL-IN-ONE is an universal high strength hybrid adhesive with a quick strength build-up. **Bostik H515 SUPERGRIP ALL-IN-ONE** fulfil BREEAM specifications mentioned in chapter 'Health and Wellbeing', Hea O2 Indoor Air Quality, regarding volatile organic compound (VOC) emission levels (products).

APPLICATIONS

Bostik H515 SUPERGRIP ALL-IN-ONE was specifically developed as an universal powerful construction adhesive with a quick strength build-up. **Bostik H515 SUPERGRIP ALL-IN-ONE** adheres a wide range of building materials including brick, stone, and ceramic tiles. It provides excellent adhesion to most building materials including metal, wood, polyurethane, steel, aluminium, stone, glass and mortar.

DIRECTIONS OF USE

Cut off the dome at the top of the cartridge taking care not to damage the thread. Cut the nozzle at a 45° angle to the required diameter and screw onto the cartridge. Insert the cartridge into a cartridge gun and repeatedly squeeze the trigger until the adhesive appears. Apply adhesive in a 'ventilating' way in vertical stripes to one of the surfaces, align and bring the surfaces together ensuring to crush the beads of adhesive. Beads 5mm in diameter are generally sufficient.



TECHNICAL DATA

Application temperature		+5°C to + 40°C
Base		Hybrid
Curing time	@ +23°C/50% RH	2-3 mm/24 hours
Density	ISO 1183-1	1,57 g/ml
Elongation at break	DIN 53504 S2	240%
Flow	ISO 7390	< 2 mm
Frost resistance during transportation		Up to - 15°C
Shore A hardness	DIN 53505	70
Skin formation	DBTM 10.00	15-20 min. @ +23°C/50% RH
Temperature resistance		-40°C to +100°C
Tensile strength	DIN 53504 S2	3,00 N/mm ²

These values are typical properties and may vary +/-3%

LIMITATIONS

- Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates
- Not suitable for continuous exposure to water
- Not suitable for natural stone and mirrors

SURFACE PREPARATIONS AND FINISHING

Application temperature + 5°C to + 40°C (environment and substrate). Surfaces must be dry, clean and solid. Clean surfaces with **Bostik T100 UNIVERSAL CLEANER**. **Bostik H515 SUPERGRIP ALL-IN-ONE** adheres perfectly without the use of primer to most non porous substrates. Always test adhesion prior to application.

CLEANING

Uncured material and tools can be cleaned by using **Bostik T100 UNIVERSAL CLEANER**. Cured material can only be mechanically removed. Hands can be cleaned with **Bostik T150 CLEANING WIPES**.

COLOUR(S)

- White

PACKAGING

- 290 ml Cartridge, 12 per box

For product specifications, please refer to the Online Product Detail Page

SHELF LIFE

In unopened original packaging between + 5°C and + 25°C, shelf life is up to 18 months from production date, stored in a dry place.

HEALTH & SAFETY

Product Safety Data Sheet must be read and understood before use. These are available on request and via the websites.

CERTIFICATIONS

- EC1 Plus
- A+ French VOC Regulation

BREEAM

BREEAM is the world's leading sustainability assessment method for master planning projects, infrastructure and buildings. It recognises and reflects the value in higher performing assets across the built environment lifecycle, from new construction to in-use and refurbishment.

Bostik is able to support the BREEAM international scheme to provide independent third party certificates, as we can do for this product the . **Bostik H515 SUPERGRIP ALL-IN-ONE**. Due to the EC1 Plus, Bostik can provide the required 'proof' accordingly the Hea 02 Indoor Air Quality, regarding volatile organic compound (VOC) emission levels.

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Bostik Benelux BV

Denariusstraat 11 • NL-4903 RC Oosterhout
Tel.: +31 (0)162 491 000
www.bostik.com

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Smart help digital
[Bostik.com/](https://www.bostik.com/)

Smart help
+31 (0)162 491 000

