



# N305

## SUPERGRIP FAST SET XTRA MULTI-PURPOSE GRAB ADHESIVE

### TECHNICAL DATA SHEET

#### BENEFITS

- Universal grab adhesive
- Exterior and interior use
- Instant tack

#### PRODUCT DESCRIPTION

**Bostik N305 SUPERGRIP FAST SET XTRA** is a fast setting multi-purpose adhesive providing an instant tack and high bond strength.

#### APPLICATIONS

**Bostik N305 SUPERGRIP FAST SET XTRA** was specifically developed as an all-round instant grab and fast setting adhesive to bond decorative wall panels, timber battens, skirtings and dado rails, carpet gripper strips and stair nosing's. **Bostik N305 SUPERGRIP FAST SET XTRA** is also suitable to bond wood, hardboard, plywood, ceramics, concrete, metal, GRP and plasterboard.

#### DIRECTIONS OF USE

For heavy objects a double stick method should be used. Apply a 6mm diameter "zig-zag" bead along the length of the item to be bonded.

#### Stair Nosing's, Window Frames

- Apply a continuous bead (usually 6mm in diameter) to the surface being bonded. Position on the substrate, if possible by sliding into place, and apply pressure overall.
- If the object is to be applied to a vertical surface, temporary mechanical support (e.g. panel pins, masonry nails, etc.) may be required.
- Allow to dry overnight prior to any further operation e.g. fixing boards to battens.
- Excessive thickness of adhesive may extend drying time.
- **Bostik N305 SUPERGRIP FAST SET XTRA** sets by the evaporation of the solvent it contains, so drying time is dependent on temperature and the nature of the materials being bonded.

#### Wall Panels

- For most work, **Bostik N305 SUPERGRIP FAST SET XTRA** should be applied as a 6mm diameter bead to the rear of the panel. Extrude a continuous bead around the panel approximately 25mm from the edge. Additional beads should then be applied across the panel at 600mm centers (450mm for heavy panels).
- Immediately present the panel to the wall slightly above its required position and applying pressure slide it into place in order to break any surface skin. Press firmly to ensure maximum overall contact, using a soft mallet if necessary. Continue as above with further panels making sure they are flush with each other. Any adjustment must be made within 5 minutes of placing.

#### Battens

- Apply **Bostik N305 SUPERGRIP FAST SET XTRA** in 5 - 6mm beads to the back of the battens and, using a twisting action, press them onto the wall. The battens should be fixed vertically at 400mm (or closer) intervals with horizontal battens top and bottom, depending on the weight to be supported.

#### Impervious Materials

- Where two impervious materials are to be bonded, apply **Bostik N305 SUPERGRIP FAST SET XTRA** as above, press firmly together and break the bond pulling away immediately ensuring good transfer has occurred. Wait for a maximum of 1 minute and re-bond the two materials, or heavy panels.



## PACKAGING

- 300 ml Cartridge, 12 per box

For product specifications, please refer to the Online Product Detail Page

## SHELF LIFE

In unopened original packaging between + 5°C and + 25°C, shelf life is up to 12 months from production date, stored in a dry place.

## HEALTH & SAFETY

Product Safety Data Sheet must be read and understood before use. These are available on request and via the websites.

## TECHNICAL DATA

Application temperature		+5°C to +25°C
Base		Synthetic rubber
Density	ISO 1183-1	1,35 g/ml
Temperature resistance		-30°C to +70°C

These values are typical properties and may vary +/-3%

## LIMITATIONS

- Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates

## SURFACE PREPARATIONS AND FINISHING

Application temperature +5°C to +25°C (environment and substrate). Surfaces must be dry, clean and solid. Clean surfaces with **Bostik T100 UNIVERSAL CLEANER**. Always test adhesion prior to application. For proper curing one of the substrates must be porous.

## CLEANING

Uncured material and tools can be cleaned by using **Bostik T100 UNIVERSAL CLEANER**. Cured material can only be mechanically removed. Hands can be cleaned with **Bostik T150 CLEANING WIPES**.

## COLOUR(S)

- Beige

All information in this document and in all our other publications (including electronic ones) is based on our current knowledge and experience and is the exclusive (intellectual) property of Bostik. No part of this document may be copied, shown to third parties, reproduced, communicated to the public or used in any other way without Bostik written consent. The technical information in this document serves as an indication and is non-exhaustive. Bostik is not liable for any damage, either directly or indirectly, due to (editorial) errors, incompleteness and/or incorrectness of this document. This includes, but is not limited to, incompleteness and/or incorrectness due to technological changes or any research conducted between the date of publication of this document and the date on which the product is acquired. Bostik reserves the right to amend the wording of this document. Bostik cannot be held liable for any damage, either directly or indirectly, due to the use of the product(s) depicted in this document. The user must read and understand the information in this document and other documents relating to the products prior to the use of the product. The user is responsible for performing all the requisite tests to make sure that the product is suitable for its intended use. We have no influence in what way the product is applied and/or any circumstances relating to events occurring during storage or transport and therefore we do not accept any liability for damage whatsoever. All deliveries are made exclusively in accordance with our general terms of conditions which have been filed at the Dutch Chamber of Commerce

## Bostik Benelux BV

Denariusstraat 11 • NL-4903 RC Oosterhout  
Tel.: +31 (0)162 491 000  
www.bostik.com

## BOSTIK SMART SUPPORT

Smart help digital  
[Bostik.com/](https://www.bostik.com/)

Smart help  
+31 (0)162 491 000

