



BOSTIK

H385

SUPER GRIP EASY FIX
STRONG UNIVERSAL INSTANT GRAB ADHESIVE

TECHNICAL DATA SHEET

BENEFITS

- Instant hold properties, ideal for bonding lightweight building materials
- Easy to gun and apply
- Universal bonding for interior and exterior use
- Adheres perfectly without primer on most, even damp surfaces
- Low emission
- Suitable for overhead applications
- Neutral curing, almost odourless

PRODUCT DESCRIPTION

BOSTIK H385 SUPER GRIP EASY FIX is a professional quality easy gunable hybrid based universal adhesive with instant grab properties assuring a powerful bond once cured under the influence of humidity.

APPLICATIONS

BOSTIK H385 SUPER GRIP EASY FIX was specifically developed as a universal adhesive for bonding many lightweight porous and nonporous building materials.

DIRECTIONS OF USE

Apply adhesive in a 'ventilating way' in vertical stripes with 10-20 cm distance between stripes. Bring the materials into position and press firmly so that the adhesive is a minimum of 2-3 mm thick between material and surface. Do not apply the adhesive in dots! Support and or clamping during curing may be necessary. For further questions please contact our technical department.



TECHNICAL DATA

100% modulus		1,50 N/mm ²
Application rate	@ Ø 2,5 mm/6,3 bar	20-30 g/min
Application temperature		+5°C to +40°C
Base		Hybrid
Curing time	@ +23°C/50% RH	1,5-2 mm/24 hours
Density	ISO 1183-1	1,59 g/ml
Elongation at break	DIN 53504 S2	200%
Flow	ISO 7390	< 2 mm
Frost resistance during transportation		Up to -15°C
Shore A hardness	DIN 53505 3 sec	57
Skin formation	DBTM 16	10 min. @ +23°C/50% RH
Temperature resistance		-40°C to +90°C
Tensile strength	DIN 53504 S2	1,6 N/mm ²

These values are typical properties and may vary +/-3%

LIMITATIONS

- Not suitable for bonding heavy loads without the use of clamps and/or support during curing
- Not suitable for use on mirrors
- Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates
- Not suitable for continuous exposure to water
- Not suitable in combination with chlorides (pools)

SURFACE PREPARATIONS AND FINISHING

Application temperature +5°C to +40°C (applies to environment and substrates). All substrates must be solid, clean and free of grease and dust. Clean substrates with **BOSTIK T100 UNIVERSAL CLEANER**. **BOSTIK H385 SUPER GRIP EASY FIX** adheres perfectly without the use of a primer to most non porous substrates. Porous substrates to be pre-treated with **BOSTIK T300 UNIVERSAL PRIMER**. Always test adhesion prior to application.

CLEANING

Uncured material and tools can be cleaned by using **BOSTIK T100 UNIVERSAL CLEANER**. Cured material can only be mechanically removed. Hands can be cleaned with **BOSTIK T150 CLEANING WIPES**.

COLOUR(S)

- White

PACKAGING

- 290 ml Cartridge, 12 per box

SHELF LIFE

In unopened original packaging between + 5°C and +25°C, shelf life is up to 18 months from production date, stored in a dry place.

HEALTH & SAFETY

Product Safety Data Sheet must be read and understood before use. These are available on request and at www.bostik.com.

CERTIFICATIONS

- Ecodecode EC1 Plus
- M1

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