

P560

SEAL'N'BOND ASSEMBLY

Fast-skin and fast-cure polyurethane based, multi-functional sealant and adhesive

TECHNICAL DATA SHEET

BENEFITS

- Excellent toolability
- Can be painted over and sanded
- Excellent adhesion on various substrates
- Primer-free
- Sag-free, suitable for vertical applications
- Ultimate UV resistant
- Low-odour
- Non-Corrosive



Bostik P560 SEAL'N'BOND ASSEMBLY is a high quality, permanently elastic, new generation polyurethane sealant and adhesive which is suitable for all type of non-structural general sealing and bonding applications at construction and assembly markets.

APPLICATIONS

Bostik P560 SEAL'N'BOND ASSEMBLY has been developed for all types of non-structural, all-round general sealing and bonding, expansion and dilatation joints, facade joints, perimeter, door and window and siding joints, precast concrete joints, modular housing and prefabrication, roofing, wooden and timber housing, complies with NFP 85-610.

DIRECTIONS OF USE

A joint with the correct dimensions is able to absorb movements between building materials. The joint depth should always be in the correct relationship of the joint width. A general rule is the ratio of joint depth to the width of the joint with a joint width till 10 mm is 1:1, with a minimum of 5 mm in width and depth. For joints wider than 10 mm, the depth is the width divided by 3 plus 6mm. For more information, see the Technical Bulletin Joint Dimensions in the Knowledge Base on our website www.bostik.com.



TECHNICAL DATA		
100% modulus	ISO37	1,3 N/mm ²
Application rate	Ø4 mm/3 bar	100-150 g/ml
Application		+5°C to + 40°C
temperature		
Base		Polyurethane
Curing time	@ +23°C/50% RH	3,5-4,0 mm/24
		hours
Density	ISO 1183-1	1,25-1,35 g/ml
Elongation at break	ISO37	> 400%
Joint movement		20%
Shore A hardness	DIN 53505	35-40
Skin formation		60 min. @
		+23°C/50% RH
Temperature		-30°C to +80°C
resistance		
Tensile strength	ISO37	1,7 N/mm ²

These values are typical properties and may vary +/-3%

LIMITATIONS

- Not suitable for PE, PC, PP, PMMA, PTFE, soft plastics, neoprene and bituminous substrates
- Not suitable in combination with chlorides (pools)
- Slight yellowing may occur when white sealant is exposed to ultraviolet rays

SURFACE PREPARATIONS AND FINISHING

Application temperature + 5°C to + 40°C (applies to environment and substrates). All substrates must be solid, clean, dry, and free of grease and dust. Clean substrates with **Bostik T100 UNIVERSAL CLEANER**. **Bostik P560 SEAL'N'BOND ASSEMBLY** adheres perfectly without the use of a primer to most non porous substrates. Porous substrates to be pretreated with **Bostik T300 UNIVERSAL PRIMER**. Always test adhesion prior to application. Use **Bostik T500 FINISHING SOAP** to smooth the joint.

PAINTABILITY

Bostik P560 SEAL'N'BOND ASSEMBLY is paintable with water based and most 2 component paints. Synthetic paints can dry slower. We recommend testing compatibility with paint prior to application.

CLEANING

Uncured material and tools can be cleaned by using **Bostik T100 UNIVERSAL CLEANER**. Cured material can only be mechanically removed. Hands can be cleaned with **Bostik T150 CLEANING WIPES.**

COLOUR(S)

- White
- Concrete Grey
- Black

PACKAGING

- 300 ml Cartridge, 12 per box
- 600 ml Sausage, 12 or 20 per box

SHELF LIFE

In unopened original packaging between + 5°C and + 25°C, shelf life is up to 12 months from production date, stored in a dry place.

HEALTH & SAFETY

Product Safety Data Sheet must be read and understood before use. These are available on request and via the websites.

CERTIFICATIONS

- F-EXT-INT-CC 20HM
- A+ French VOC Regulation

All information in this document and in all our other publications (including electronic ones) is based on our current knowledge and experience and is the exclusive (intellectual) property of Bostik. No part of this document may be copied, shown to third parties, reproduced, communicated to the public or used in any other way without Bostik written consent. The technical information in this document serves as an indication and is non-exhaustive. Bostik is not liable for any damage, either directly or indirectly, due to (editorial) errors, incompleteness and/or incorrectness of this document. This includes, but is not limited to, incompleteness and/or incorrectness due to technological changes or any research conducted between the date of publication of this document and the date on which the product is acquired. Bostik reserves the right to amend the wording of this document. Bostik cannot be held liable for any damage, either directly or indirectly, due to the use of the product(s) depicted in this document. The user must read and understand the information in this document and other documents relating to the products prior to the use of the product. The user is responsible for performing all the requisite tests to make sure that the product is suitable for its intended use. We have no influence in what way the product is applied and/or any circumstances relating to events occurring during storage or transport and therefore we do not accept any liability for damage whatsoever. All deliveries are made exclusively in accordance with our general terms of conditions which have been filed at the Dutch Chamber of Commerce

Bostik Benelux BV

Denariusstraat 11 • NL-4903 RC Oosterhout Tel.: +31 (0)162 491 000 www.bostik.com

