

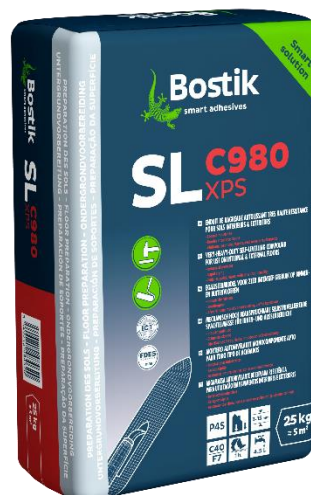


SL C980 XPS

VERY-HEAVY-DUTY SELF-LEVELLING COMPOUND FOR USE ON INTERNAL & EXTERNAL FLOORS

KEY BENEFITS

- Industrial premises
 - Rapid drying
 - Possible finish : paint, resins, coating
- ** Underlayment MUST be covered in order to preserve its durability and overall performances****



APPLICATIONS

DESCRIPTION

SL C980 XPS smoothing compound is suitable for smoothing and levelling of uneven subfloors.

DESTINATION

It can be laid over most common substrates including: cementitious screeds, concrete floors, old ceramic tiles, and other hard, rigid bases, both internally and externally. Once cured, the underlayment must be covered with either a paints, resins, coatings or a floor covering to protect from staining. It will also help to improve and maintain the aesthetics of the floor.

Floor coverings may also be bonded, such as resilient flooring, carpets, tiles and wood.

Bostik SL C980 XPS can be applied from 3mm up to a maximum thickness of 15mm in a single application and from 15mm to 50mm when blended with 0.4 – 0.9mm clean, sharp sand.

It is suitable for use in both new-build and refurbishment projects. It can be used in areas that are subject to heavy levels of foot traffic, industrial premises and parking areas. It is suitable to fill depressions of all depths and types of substrates. It is also suitable for use with warm water underfloor heating systems where the floor surface temperature does not exceed +27°C. Do not use as a substitute for a Damp Proof Membrane DPM.

PRODUCT CHARACTERISTICS

Colour	Grey
Composition	Powder
Mixing ratio	4,5 liters of water per 25 kg bag
Storage / Shelf life*	6 months
Application temperature	10 to 25°C
Application thickness	3-15 mm
Coverage	1,8 kg /mm /m ²
Working time**	20 minutes
Walk on time**	1 hour
Curing time / Floor installation**	4 hours
Compressive strength	C40
Flexural strength	F7

*from date of manufacture in original, unopened packaging, clear of the ground, in cool, dry conditions within the temperature range +5°C to +25°C and out of direct sunlight. Protect from frost, damp, condensation and dew.

**these times are determined at + 23° C and 50 % relative humidity on normally absorbent substrates

DIRECTIONS FOR USE

PREPARATION

Subfloor :

Ensure the subfloor is in accordance with building standards. Subfloors must be clean, sound, dry (<75%RH), and free from contaminants that may impair adhesion e.g. dust, grease, paint, plaster, polish, water softenable adhesive etc.

Check any remaining adhesive residues to ensure they are not water softenable, are hard, sound, and have sufficient cohesive strength to receive a levelling compound.

Mechanically cut back any hard adhesives residues to a minimum. Remove any weak or water softenable adhesives. Tiles must firmly adhere to the base, re-fix them if necessary. If the floor tiles are easily removable, remove them completely.

The temperature of the floor must be maintained between +5°C to +25°C throughout the application and drying of the smoothing compound.

Cracks smaller than 0.8 mm as well as joints should be treated with BOSTIK RENO, which should be sanded with S409 sand.

If the supports do not have the required humidity level, implement our anti rising damp proof membrane BOSTIK HYTEC Solutions.

Underfloor heating systems :

Underfloor heating systems must be switched off for 48 hours before installation. Wait 7 days after installation before gradually turning up underfloor heating.

Refer to the CPT, DTU or technical notice to check the surfaces. Here are some recommendations extracted from these documents

	SURFACE	SPECIFIC PREPARATIONS AND VERIFICATIONS
NEW	Concrete slab	Elimination of the cure product
	BAP Fluid cement screed	
	Calcium sulfate screed	Measurement of residual moisture
	Heated and/or cooled floors + ERP	Check that the heating has been carried out
RENOVATION	Tiles	Cleaning with water and soda lye, followed by rinsing with clear water
	Semi-flexible slab without asbestos	Remove as much as possible by scraping
	Traces of acrylic glue	Remove excess thicknesses >0.5mm or total removal
	Traces of asbestos-free bituminous glue	Sanding to restore roughness then cleaning same as tiles
	Floor paint	Sanding then same as floor paint
	Floor resin	Elimination of waxes and varnishes followed by dusting by aspiration
	Parquet on joists	Check that there is no arrow
	Wood-based panels	No cracks
	Asphalt screed	

TYPE OF SURFACE		PRIMERS	CONSUMPTION
Concrete cement screed	Porous	Grip A310 PROJECT GRIP A320 BASIC PRIMROXOL PRIMACRYL	100-120 g/m ² /layer
	Normally absorbent	GRIP A700 UNIVERSAL PRIMAPRENE UNIDUR N GRIP A500 MULTI GRIP A310 PROJECT GRIP A320 BASIC PRIMROXOL PRIMACRYL	100-120 g/m ²
	Closed	GRIP A700 UNIVERSAL PRIMAPRENE UNIDUR N GRIP A500 MUTL	80-100 g/m ²
Calcium sulfate screed		GRIP A700 UNIVERSAL PRIMAPRENE UNIDUR N GRIP A500 MULTI GRIP A310 PROJECT	100-120 g/m ² /layer
Tile		GRIP A700 UNIVERSAL PRIMAPRENE UNIDUR N GRIP A500 MULTI	100-120 g/m ²
Traces of gluing			
Residue from patching			
Semi-flexible slabs			
Paint		GRIP A936 XPRESS	80-100 g/m ²
Resin		GRIP A936 XPRESS	80-100 g/m ²
Parquet on joist		GRIP X910 FILL & WOOD	0,8-1 kg/m ²
CTBX-CTBH-0583 panels		GRIP X910 FILL & WOOD	0,6-0,8 kg/m ²
Asphalt screed		GRIP A936 XPRESS	100-120 g/m ²

MIXING

Measure 4,5 liters of clean, cold water into a clean mixing bucket. Gradually add the bag of Bostik SL C980 XPS to the water, while continually mixing with an electric drill and mixing paddle until a smooth lump-free mixture is obtained. This will normally be achieved after 2 minutes. Do not under mix.

After mixing, a maturing time of at least 1 minute is recommended to optimize the flow. Remix for 30 seconds.

The mixture will retain its self-smoothing capability for approximately 30 minutes under normal conditions.

Note: the addition of too much water may result in separation of the compound.

APPLICATION

Application thickness :

A depth of 3mm to 15mm is permissible in a single application. For depths above 15mm, the product needs to be used as a blended compound and treated as a mortar.

DIRECTIONS FOR USE

When used as a blended compound, add approx. 4.5 liters of water per 25kg bag, plus 8kg clean, sharp sand (0.4mm - 0.9mm in diameter). The coverage with this method is approx. 2kg/m² per mm thickness.

Adjust the thickness by drawing a horizontal wooden plank over the surface. It is possible to make slopes. The surface is then finished using a standard coating of Bostik SL C980 XPS, applied to a thickness of at least 3mm.

The unblended mixture will retain its self-smoothing capability for approximately 20 minutes under normal conditions. If the mix begins to stiffen, it must be discarded, do not add further water. Note: the addition of too much water may result in separation of the compound

Trowel application :

Pour the mixed material onto the prepared substrate to a thickness between 3mm and 15mm. Using a smooth edge stainless steel trowel, smooth over the wet product to gain the desired thickness and smoothness. A pin level may be used to assist in gaining the required depth. Use a spiked roller to remove any trapped air and flow lines, to give a uniform surface appearance.

Pump application :

Where large floor areas require levelling, it is beneficial to apply Bostik SL C980 XPS by mortar screw pump. Application rates in excess of 200m² per hour at 5mm or 300m² per hour at 3mm are achievable by pump application. Care should be taken when pumping to undertake periodic flow tests of the compound, from the end of the hose. Flow test results should be 130-140mm when using an EN 12706 flow tube.

DRYING TIME

Protected from strong sunlight and through draughts as this can dehydrate the product resulting in incorrect curing. Underlayment must be protected from rain, water, high moisture and foot traffic for a minimum of 48-72 hrs.

Foot Traffic :

The compound will accept foot traffic after 1 hour at +25° C (approx.). In lower temperatures, this will be extended.

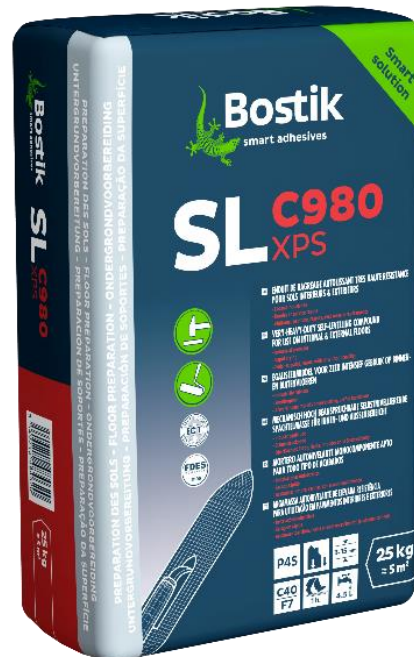
Floor installation/ Protection :

The floor can be installed after 4 hours at +25° C (approx.). In lower temperatures, this will be extended.

Underlayment must be covered after final curing (max of 48 hrs) in order to protect its performance and final aesthetics. Covered can be a coating, epoxy resin, sealers or floor coverings. Contact your local BOSTIK Technical representative for further instructions.

CLEANING

Clean tools and equipment with warm soapy water immediately after use.



Code	UC	PCB	PALLET	GENCOD
30615447	25 kg	1	48	35492.12484620

SAFETY

For more details, consult the safety data sheet on <https://bostikds.thewerco.com/default.aspx>

The information given and recommendations made herein are based on Bostik's research only and are not guaranteed to be accurate. The performance of the product, its shelf life, and application characteristics will depend on many variables, including the kind of materials to which the product will be applied, the environment in which the product is stored or applied, and the equipment used for application. Any change in any of these variables can affect the product's performance. It is the buyer's obligation, prior to using the product, to test the suitability of the product for an intended use under the conditions that will exist at the time of the intended use. Bostik does not warrant the product's suitability for any particular application. The product is sold pursuant to Bostik's Terms and Conditions of Sale that accompanies the product at the time of sale. Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute permission, inducement, or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

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