

PRIM COAT PRIM Version 1 Revision Date 24-Dec-2015 Supersedes Date: No information available

Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product Identifier

Product Name Pure substance/mixture PRIM COAT PRIM mixture

1.2. Relevant Identified Uses of the Substance or Mixture and Uses Advised Against

Recommended use Uses Advised Against Adhesives. No information available.

1.3. Details of the Supplier of the Safety Data Sheet

Company Name

Bostik (Shanghai) Management Co., Ltd Building 1, No.968 Guanghua Road, Minhang District Shanghai, China Tel: 021-60763101 Fax: 021-60763133

Manufacturer

Bostik India Private Ltd 124/1 & 124/2A Kachanayakanahalli Behind Bommasandra Indl.Area Off Hosur Road, Hennagara Post, Anekal Taluk Bangalore - 562106, Karnataka, INDIA Tel: 0091-80-27833520 Fax: 00 91-80-27831324 Email: Bostikinfo.India@bostik.com

Please refer to Section 16 for local affiliate addresses.

1.4. Emergency Telephone Number

Emergency Telephone

0532-8388 9090 (China only)

E-mail address

SDS.AP@Bostik.com

Section 2: HAZARD IDENTIFICATION

2.1. Classification of the Substance or Mixture

Acute toxicity - Inhalation (Dusts/Mists)	Category 4 (6.1D)
Skin Corrosion/Irritation	Category 2 (6.3A)
Serious Eye Damage/Eye Irritation	Category 2 (6.4)
Skin sensitization	Category 1 (6.5B)
Acute aquatic toxicity	Category 3 (9.1D)
Chronic aquatic toxicity	Category 2 (9.1B)

Classification in parenthesis is applicable for New Zealand Hazard Classification

ERMA Group

No information available

2.2. Label Elements



Hazard statements

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H315 - Causes skin irritation H317 - May cause an allergic skin reaction H319 - Causes serious eye irritation H332 - Harmful if inhaled H402 - Harmful to aquatic life H411 - Toxic to aquatic life with long lasting effects **Precautionary Statements - Prevention** P261 - Avoid breathing dust/fume/gas/mist/vapors/spray P271 - Use only outdoors or in a well-ventilated area P264 - Wash face, hands and any exposed skin thoroughly after handling P280 - Wear protective gloves/protective clothing/eye protection/face protection P272 - Contaminated work clothing should not be allowed out of the workplace P273 - Avoid release to the environment **Precautionary Statements - Response** P321 - Specific treatment (see .? on this label) Inhalation P304 + P340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing P312 - Call a POISON CENTER or doctor if you feel unwell Skin P302 + P352 - IF ON SKIN: Wash with plenty of soap and water P362 - Take off contaminated clothing and wash before reuse P333 + P313 - If skin irritation or rash occurs: Get medical advice/attention Eyes P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing P337 + P313 - If eye irritation persists: Get medical advice/attention Spill P391 - Collect spillage **Precautionary Statements - Disposal** P501 - Dispose of contents/ container to an approved waste disposal plant

2.3. Other Hazards

2.4. Additional Information

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Not applicable

3.2 Mixtures

Chemical Name	CAS No	Weight-%
Bisphenol-A-Epichlorhydrin Epoxy resin	25068-38-6	60 - 70
Xylenes (o-, m-, p- isomers)	1330-20-7	5 - 10
Ethylbenzene	100-41-4	1 - 5
Diethylenetriamine	111-40-0	< 1
Ethylenediamine	107-15-3	< 1

*** Any remaining ingredients are not hazardous

Section 4: FIRST AID MEASURES

4.1. Description of First Aid Measures

 General Advice
 Remove/Take off immediately all contaminated clothing. If medical advice is needed, have product container or label at hand.

 Inhalation
 Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

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Skin Contact	Wash off immediately with soap and plenty of water. Get medical attention if symptoms occur.
Eye contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Hold eyelids apart and consult an physician.
Ingestion	If swallowed, do not induce vomiting: seek medical advice immediately and show this container or label. If swallowed, rinse mouth with water (only if the person is conscious).
Self-protection of the First Aider	First aider: Pay attention to self-protection.
4.2. Most Important Symptoms and	d Effects, Both Acute and Delayed
Symptoms	None known.
4.3. Indication of Any Immediate M	ledical Attention and Special Treatment Needed
Note to physicians	None.
4.4. Reference to Other Sections	
Reference to Other Sections	SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION. Section 11: TOXICOLOGY INFORMATION.
Section 5: FIRE-FIGHTING	MEASURES
5.1. Extinguishing Media	
Suitable Extinguishing Media	Carbon dioxide (CO2). Extinguishing powder. Water spray or fog. Alcohol resistant foam.
Unsuitable Extinguishing Media	No information available.
5.2. Special Hazards Arising from	the Substance or Mixture
Specific Hazards Arising from the Chemical	Thermal decomposition can lead to release of toxic/corrosive gases and vapors. Carbon monoxide. Carbon dioxide (CO2). Nitrogen oxides (NOx). Ammonia.
5.3. Advice for Firefighters	
Special Protective Equipment for Fire-fighters	In case of fire: Wear self-contained breathing apparatus. Do not allow run-off from fire-fighting to enter drains or water courses.
Section 6: ACCIDENTAL RE	LEASE MEASURES
6.1. Personal Precautions, Protect	ive Equipment and Emergency Procedures
Personal Precautions	Use personal protection equipment. Avoid contact with skin, eyes or clothing. Avoid breathing vapors or mists.
6.2. Environmental Precautions	
Environmental Precautions	Prevent entry into waterways, sewers, basements or confined areas. Do not allow to enter into soil/subsoil.
6.3. Methods and Material for Con	tainment and Cleaning up
Methods for Containment	Contain and collect spillage with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see Section 13).
Methods for Cleaning up	Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. After cleaning, flush away traces with water. Prevent product from entering drains. Dam up.

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6.4. Reference to other sections	
Reference to Other Sections	Section 7: HANDLING AND STORAGE. SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION. Section 13: DISPOSAL CONSIDERATIONS.
Section 7: HANDLING AND	STORAGE
7.1. Precautions for Safe Handling	
Advice on Safe Handling	Use only in well-ventilated areas. Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Special Precautions. For mixing of both components:. Please refer also to Safety Data Sheet of Part B. For application method and dose rate, refer to the technical data sheet. Important: Do not leave mixed material in the container - curing in bulk can lead to excessive heat. Fire prevention measures. No special measures are necessary.
7.2. Conditions for Safe Storage, in	ncluding any Incompatibilities
General Hygiene Considerations	Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Avoid contact with skin, eyes or clothing. Take off immediately all contaminated clothing and wash it before reuse.
Storage Conditions	Keep away from food, drink and animal feeding stuffs. Keep containers tightly closed in a dry, cool and well-ventilated place.
Incompatible Materials	Exothermic reaction with Acids
7.3. Specific End Use(s)	
Specific Use(s)	Hardener. Observe technical data sheet.
Other Information	No information available.
7.4. References to Other Sections	
Deference to Other Sections	

Reference to Other Sections

ions Section 13: DISPOSAL CONSIDERATIONS. Section 10: STABILITY AND REACTIVITY.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control Parameters

Exposure Limits

Chemical Name	ACGIH TLV	NIOSH IDLH	OSHA PEL	European Union
Xylenes (o-, m-, p- isomers) 1330-20-7	STEL: 150 ppm TWA: 100 ppm	-	TWA: 100 ppm TWA: 435 mg/m ³	TWA: 50 ppm TWA: 221 mg/m ³ STEL: 100 ppm STEL: 442 mg/m ³ S*
Ethylbenzene 100-41-4	TWA: 20 ppm	IDLH: 800 ppm TWA: 100 ppm TWA: 435 mg/m ³ STEL: 125 ppm STEL: 545 mg/m ³	TWA: 100 ppm TWA: 435 mg/m³	TWA: 100 ppm TWA: 442 mg/m ³ STEL: 200 ppm STEL: 884 mg/m ³ S*
Diethylenetriamine 111-40-0	TWA: 1 ppm S*	TWA: 1 ppm TWA: 4 mg/m ³	-	-
Ethylenediamine 107-15-3	TWA: 10 ppm S*	IDLH: 1000 ppm TWA: 10 ppm TWA: 25 mg/m ³	TWA: 10 ppm TWA: 25 mg/m ³	-

Chemical Name	Australia	China	Japan	Korea	New Zealand
Xylenes (o-, m-, p- isomers) 1330-20-7	350 mg/m ³ 150 ppm STEL	TWA: 50 mg/m ³ STEL: 100 mg/m ³	TWA: 50 ppm TWA: 217 mg/m ³ ISHL/ACL: 50 ppm	STEL: 150 ppm STEL: 655 mg/m ³ TWA: 100 ppm	TWA: 50 ppm TWA: 217 mg/m ³
	655 mg/m ³ STEL			TWA: 435 mg/m ³	

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Ethylbenzene	100 ppm	TWA: 100 mg/m ³	TWA: 50 ppm	STEL: 125 ppm	TWA: 100 ppm
100-41-4	434 mg/m ³	STEL: 150 mg/m ³	TWA: 217 mg/m ³	STEL: 545 mg/m ³	TWA: 434 mg/m ³
	125 ppm STEL		ISHL/ACL: 20 ppm	TWA: 100 ppm	STEL: 125 ppm
	543 mg/m ³ STEL			TWA: 435 mg/m ³	STEL: 543 mg/m ³
Diethylenetriamine	1 ppm	TWA: 4 mg/m ³	-	Skin	TWA: 1 ppm
111-40-0	4.2 mg/m ³	STEL: 10 mg/m ³		TWA: 1 ppm	TWA: 4.2 mg/m ³
	Skin	Skin		TWA: 4 mg/m ³	Skin
Ethylenediamine	10 ppm	TWA: 4 mg/m ³	TWA: 10 ppm	Skin	TWA: 10 ppm
107-15-3	25 mg/m ³	STEL: 10 mg/m ³	TWA: 25 mg/m ³	TWA: 10 ppm	TWA: 25 mg/m ³
		Skin	Skin	TWA: 25 mg/m ³	Skin

Derived No Effect Level (DNEL)	No information available
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Predicted No Effect Concentration	No information available
(PNEC)	

Other Information

8.2. Exposure Controls

Engineering Controls

Provide local exhaust ventilation. in the case of spray application. Please refer also to Safety Data Sheet of Part A.

Personal Protective Equipment (PPE)

Eye/Face Protection	Wear safety glasses with side shields (or goggles).
Skin and Body Protection	Wear suitable protective clothing. No special technical protective measures are necessary under normal conditions.
Hand Protection	Wear suitable chemical resistant gloves. The selection of suitable gloves does not only depend on the material, but also on further marks of quality and various manufacturers.
Respiratory Protection	No protective equipment is needed under normal use conditions. Respiratory protection required in insufficiently ventilated working areas and during spraying. An air-fed mask, or for short periods of work, a combination of professional filter is recommended.
General Hygiene	Do not eat, drink or smoke when using this product. Wash hands thoroughly after
Considerations	handling. Avoid contact with skin, eyes or clothing. Take off contaminated clothing and wash before reuse.

Environmental Exposure Controls Do not allow uncontrolled discharge of product into the environment.

No information available

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on Basic Physical and Chemical Properties

Appearance Color Odor Odor Threshold	Very viscous Liquid Amber Aromatic No information available	
<u>Property</u> pH	Values_ No information available	Remarks • Method
Melting Point/Freezing Point	No information available	
Boiling Point	No information available	
Flash Point	No information available	
Evaporation Rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper Flammability Limit	No information available	
Lower Flammability Limit	No information available	
Vapor Pressure	No information available	
Vapor Density	No information available	
Specific Gravity	No information available	
Water Solubility	No information available	
Solubility in Other Solvents	No information available	
Partition Coefficient	No information available	
Autoignition Temperature	No information available	

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Decomposition Temperature Kinematic Viscosity Dynamic Viscosity Explosive Properties Oxidizing Properties	No information available No information available No information available No information available No information available
<u>9.2. Other Information</u> Softening Point Molecular Weight Solvent Content (%) Solid Content (%) Density Bulk Density	No information available No information available No information available No information available No information available No information available
Section 10: STABILITY AND	REACTIVITY
10.1. Reactivity	
Reactivity	None under normal use conditions.
10.2. Chemical Stability	
Stability	Stable under normal conditions
10.3. Possibility of Hazardous Rea	<u>ictions</u>
Possibility of Hazardous Reaction	s After mixing the two components, the curing reaction starts. In bulk this reaction can be vigorous.
Hazardous Polymerization	None under normal processing.
10.4. Conditions to Avoid	
Conditions to Avoid	None known if handled according to instructions.
10.5. Incompatible Materials	
Incompatible Materials	Exothermic reaction with. Acids.
10.6. Hazardous Decomposition P	roducts
Hazardous Decomposition Products	None under normal use and recommended storage conditions. Thermal decomposition can lead to release of toxic/corrosive gases and vapors. Ammonia. Amines.
Section 11: TOXICOLOGY II	NFORMATION

11.1. Information on Toxicological Effects

Acute Toxicity

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Product InformationProduct does not present an acute toxicity hazard based on known or supplied
informationInhalationNo Data Available.Eye contactNo Data Available.Skin ContactNo Data Available.IngestionNo Data Available.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Bisphenol-A-Epichlorhydrin Epoxy resin 25068-38-6	= 11400 mg/kg (Rat)	-	-
Xylenes (o-, m-, p- isomers) 1330-20-7	= 3500 mg/kg(Rat)	> 1700 mg/kg (Rabbit)> 4350 mg/kg (Rabbit)	= >47635 mg/L (Rat)4 h = >5000 ppm (Rat)4 h
Ethylbenzene 100-41-4	= 3500 mg/kg (Rat)	= 15400 mg/kg (Rabbit)	= 1432 mg/L (Rat)4 h

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Diethylenetriamine 111-40-0	= 1080 mg/kg(Rat)	= 672 mg/kg (Rabbit)	= 70 mg/L (Rat)4 h
Ethylenediamine 107-15-3	= 637 mg/kg (Rat)	= 560 mg/kg (Rabbit)	-

Delayed and Immediate Effects as well as Chronic Effects from Short and Long-term Exposure

Skin Corrosion/Irritation Serious Eye Damage/Eye Irritation Sensitization	Irritant effect on the skin. Irritant effect on the eyes. Causes severe eye damage. May cause sensitization by skin contact. People who suffer from skin sensitization problems, asthma, allergies, chronic or recurring respiratory illnesses should not be deployed in any process using this preparation.
Germ Cell Mutagenicity	No information available.
Reproductive Toxicity	No information available.
STOT - Single Exposure	No information available.
STOT - Repeated Exposure	No information available.
Target Organ Effects	No information available.
Aspiration Hazard	Not applicable.
Carcinogenicity	No information available.

Chemical Name	IARC	China	Japan
Xylenes (o-, m-, p- isomers)	Group 3	-	-
Ethylbenzene	Group 2B	-	Group 2B

Section 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity

<u>Product Information</u> Harmful to aquatic life. Toxic to aquatic life with long lasting effects.

Component Information

Data obtained on the component(s) include

Chemical Name	Algae/Aquatic Plants	Fish	Crustacea
Xylenes (o-, m-, p- isomers) 1330-20-7	-	LC50 96 h = 13.4 mg/L (Pimephales promelas flow-through) LC50 96 h 2.661 - 4.093 mg/L (Oncorhynchus mykiss static) LC50 96 h 13.5 - 17.3 mg/L (Oncorhynchus mykiss) LC50 96 h 13.1 - 16.5 mg/L (Lepomis macrochirus flow-through) LC50 96 h = 19 mg/L (Lepomis macrochirus) LC50 96 h 7.711 - 9.591 mg/L (Lepomis macrochirus static) LC50 96 h 23.53 - 29.97 mg/L (Pimephales promelas static) LC50 96 h = 780 mg/L (Cyprinus carpio semi-static) LC50 96 h > 780 mg/L (Cyprinus carpio) LC50 96 h 30.26 - 40.75 mg/L (Poecilia	
Ethylbenzene 100-41-4	EC50 72 h = 4.6 mg/L (Pseudokirchneriella subcapitata) EC50 96 h > 438 mg/L (Pseudokirchneriella subcapitata) EC50 72 h 2.6 - 11.3 mg/L (Pseudokirchneriella subcapitata) EC50 96 h 1.7 - 7.6 mg/L (Pseudokirchneriella subcapitata)	reticulata static) LC50 96 h 11.0 - 18.0 mg/L (Oncorhynchus mykiss static) LC50 96 h = 4.2 mg/L (Oncorhynchus mykiss semi-static) LC50 96 h 7.55 - 11 mg/L (Pimephales promelas flow-through) LC50 96 h = 32 mg/L (Lepomis macrochirus static) LC50 96 h 9.1 - 15.6 mg/L (Pimephales promelas static) LC50 96 h = 9.6 mg/L (Poecilia reticulata static)	EC50 48 h 1.8 - 2.4 mg/L (Daphnia magna)
Diethylenetriamine 111-40-0	EC50 72 h = 1164 mg/L (Pseudokirchneriella subcapitata)	LC50 96 h = 248 mg/L (Poecilia reticulata static)	EC50 48 h = 16 mg/L (Daphnia magna)

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Ethylenediamine	EC50 72 h = 645 mg/L	LC50 (96h) 640mg/L Fish (Poecilia	EC50 48 h = 17 mg/L (Daphnia
107-15-3	(Pseudokirchneriella subcapitata)	reticulata semi-static)	magna)
	EC50 96 h = 151 mg/L		
	(Pseudokirchneriella subcapitata)		

12.2. Persistence and Degradability

No information available.

12.3. Bioaccumulative Potential

No information available.

12.4. Mobility in Soil

No information available.

12.5. Results of PBT and vPvB Assessment

This preparation contains no substance considered to be persistent, bioaccumulating nor toxic (PBT). or to be very persistent or very bioaccumulating (vPvB).

12.6. Other Adverse Effects

No information available. Endocrine Disruptor

Information

Chemical Name	EU - Endocrine Disrupters Candidate List	EU - Endocrine Disruptors - Evaluated Substances	Endocrine disrupting potential
Bisphenol-A-Epichlorhydrin Epoxy resin	Group III Chemical	-	-

Section 13: DISPOSAL CONSIDERATIONS

13.1. Waste Treatment Methods

Waste from Residues/Unused	Disposal should be in accordance with applicable regional, national and local laws and
Products	regulations.

Contaminated Packaging Handle contaminated packaging in the same way as substance itself.

Section 14: TRANSPORT INFORMATION

IMDG_	Not regulated
IATA	Not regulated
ADR	Not regulated

Section 15: REGULATORY INFORMATION

National Regulations

<u>China</u>

This product contains the following substance(s)

Chemical Name	Weight-%	China - Catalog of Hazardous Chemicals - Hazardous Chemicals
Xylenes (o-, m-, p- isomers) 1330-20-7	5 - 10	Х
Ethylbenzene 100-41-4	1 - 5	Х

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Diethylenetriamine 111-40-0	< 1	X
Ethylenediamine 107-15-3	<1	Х

<u>Japan</u>

This product contains the following Class 1 and Class 2 Designated Chemical Substances per Japan PRTR Law.

Chemical Name	Weight-%	Japan - Pollutant Release Transfer Register (PRTR) - Class 1 Substances
Xylenes (o-, m-, p- isomers) 1330-20-7	5 - 10	Х
Ethylbenzene 100-41-4	1 - 5	Х
Ethylenediamine 107-15-3	<1	Х

<u>Korea</u>

K-REACH/chemical control act(CCA)

This product contains the following substance(s)

Chemical Name	Weight-%	Korea - MOE - K-REACH/CCA - Toxic Substances	Korea - MOE - K-REACH/CCA - Prohibited Substances	Korea - MOE - K-REACH/CCA - Restricted Substances	Korea - MOE - Chemicals Control Act (CCA) - Accident Precaution Chemicals	Korea - MOE - K-REACH - Existing Substances Subject to Registration
Bisphenol-A-Epichlorhydri n Epoxy resin 25068-38-6	60 - 70					Х
Xylenes (o-, m-, p- isomers) 1330-20-7	5 - 10	X				X
Ethylenediamine 107-15-3	< 1				Х	Х

Legend

X - Present

International Regulations

Europe

Restrictions of Use of Hazardous Substances (RoHS) Directive 2011/65/EU

This product does not contain Lead (7439-92-1), Cadmium (7440-43-9), Mercury (7439-97-6), Hexavalent chromium (7440-47-3), Polybrominated biphenyls (PBB), and Polybrominated diphenyl ethers (PBDE) above the regulated limit mentioned in this regulation.

EU-REACH (1907/2006) - Candidate List of Substances of Very High Concern (SVHC) for Authorization in accordance with Article 59

This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

Section 16: OTHER INFORMATION

Local Contacts

PRIM COAT PRIM Version 1

Bostik Korea, Ltd.Bo#801, 8F Mtek IT Tower, 344 pangyo-ro2-Bundang-gu,YaSeongnam-siJaGyeonggi-do, South KoreaTeTel: 031-725-6600FaFax: 031-725-6699Fa

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Bostik Phillippines, Inc. 35/F Raffles Corporate Center, F. Ortigas Jr. Road Ortigas Business Center, Pasig city, Phillippines Tel: 632-900-5656 Fax: 632-900-5622 Bostik Australia Pty Ltd 51-71 High street, Thomastown Victoria, Australia Tel: 613 9279-9333 Fax: 613 9279-9342 24-hr Emergency: 1800 033 111 Bostik New Zealand Limited 19 Eastern Hutt Road Wingate, Lower Hutt, New Zealand Tel: 04-567 5119 Fax: 04-567 5412 24-hr Emergency: 0800 243 622 Bostik-Nitta Co, Ltd 2-22,Futamata Yao, Osaka Japan Tel: 81-72-948-8286 Fax: 81-72-948-8273

Bostik Findley (Malaysia) S/B

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Bostik Findley (China) Adhesive Ltd No.75, Xin Zhuang 2 Road, Yong He District, GETDD Guangzhou, China 511356 Tel: 020-8297 5266 Fax: 020-8297 5277

Key or Legend to Abbreviations and Acronyms Used in the Safety Data Sheet No information available

Key Literature References and Sources for Data

No information available

Prepared By	Product Safety & Regulatory Affairs		
Revision Date	24-Dec-2015		
Revision Note	Not applicable.		
Training Advice	When working with hazardous materials, regular training of operators is required by la		
Further information	No information available		

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet