



# ECONFLEX MY

IMPROVED CEMENTITIOUS ADHESIVE WITH EXTENDED OPEN TIME

## KEY FEATURES

- High strength powdered adhesive
- Can be used over Bostik approved waterproofing membrane
- Cost effective
- Environmentally friendly packaging
- Water washable
- No odour
- Convenient form
- Excellent rheology & workability
- Easy to spread
- For floor and wall application

## DESCRIPTION

Econflex MY is improved cementitious adhesive with extended open time. It is a high strength powdered adhesive for wall and floor applications. Suitable to use over concrete, cement render, screeds, fibrous cement sheeting and Bostik approved waterproof membranes. Econflex MY is recommended for all internal applications. Econflex MY is ideal for bonding most type of tiles, eg. monocottura, fully vitrified tiles, natural stone, marble, granite, glass and mosaic and reconstitutes stone, engineer stone, artificial stone and quartz.

## CLASSIFICATION / STANDARDS

### BS EN12004 CLASSIFICATION

- C2 Improved Cementitious Adhesive  
E Adhesive with extended open time

## SUITABLE SUBSTRATES

- Concrete
- Cement render
- Brickwork
- Blockwork
- Fibrous cement sheeting
- Bostik approved waterproofing membranes

## SUBSTRATE PREPARATION

All surfaces must be clean, dry and free from dust, grease, wax, oil, laitance, curing compounds and all other contaminants that likely to affect the adhesive bonding. Highly porous substrates must be primed with Bostik Hydroment 425 prior to tiling. Concrete should be allowed to cure for at least 28 days and cement render 7 days prior to tiling. A wood float finish is

## PERFORMANCE PROPERTIES

Typical properties conducted at 22°C and 50% RH

Appearance	Cementitious grey or white powder
Wet Density	approx. 1.55 g/cm <sup>3</sup>
Mixing Ratio	25 kg powder into 6.0 to 6.5 litres of water
Pot Life	2 hours
Open Time	30 minutes
Tensile Strength	≥ 1.0 MPa
After Immersion	≥ 1.0 MPa
Heat Ageing	≥ 1.0 MPa
Setting Time	< 24 hours

preferred. Smooth steel trowel finished concrete must be mechanically abraded to increase adhesion. If apply on waterproofing surface, the waterproofing membranes must have dried in accordance with manufacturer's instruction.

## EXPANSION JOINTS

Movement joints must be incorporated in the tile layout in accordance with AS 3958.1-2007 clauses 5.4.5.1 to 6

## MIXING

25 kg of Econflex MY powder requires 6.0 to 6.5 liters of clean water. Add the measured amount of clean water into a clean container and gradually pour Econflex MY into the water while continuously mix using electric paddle mixer. Mixed thoroughly until homogeneous, smooth paste consistency is obtained. Let it stand for 2 minutes and mix again. The adhesive is now ready to use.

## APPLICATION

Apply the mixed adhesive to the prepared substrate using the appropriate notched trowel for the size of tile being laid. Ensured that the bedded tiles are fully supported by the adhesive with no voids underneath or behind. Lay tiles onto the adhesive before it skins. The adhesive may also need to be applied to the back of the tiles to accommodate the required levels. Do not disturb tiles until the adhesive has dried. Commence grouting after 24 hours when tile work is firmed.

## LIMITATION

- Not suitable for tiling directly onto timber substrates.

- Not recommended for metal or plastic substrates.

### GROUTING

Use appropriate Bostik tile grout. Allow joint widths 3 mm to 6 mm for floors as per AS 3958.1-2007 clauses 5.4.6.

### COVERAGE

25kg bag cover :  
approx. 6.7 m<sup>2</sup>, 3 mm thickness  
approx. 3.3 m<sup>2</sup>, 6 mm thickness  
approx. 2.5 m<sup>2</sup>, 8 mm thickness

\*Actual site coverage may vary with different type of substrate, tiles, thickness and application method.

### PACKAGING

25 kg paper bag.

### CLEAN UP

Tools, equipment and spillage should be cleaned with water immediately.

### STORAGE AND SHELF LIFE

12 months from the date of manufacturing if store in original, sealed and unopened packaging, in cold, dry and weatherproof environment.

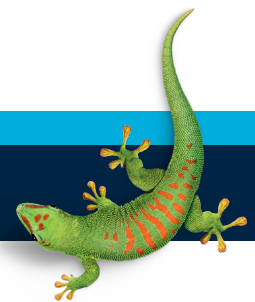
### HEALTH AND SAFETY

This product is non-toxic but contains cement. Bostik recommend the use of dust masks, eye protection and wearing of gloves when handling this product. Use good occupational health and safety practices to avoid personal contact. For more detailed information, refer to product SDS.

The information and recommendations relating to the application and end-use of the product are given in good faith and based on tests which we believe to be reliable. Differing materials, substrates, environments, site conditions, and product storage, handling and application may affect results. However, no warranty in respect of merchantability or fitness for a particular purpose, nor any liability arising out of any legal relationship, whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. No guarantee of their accuracy can be made because of the great range of field conditions and variation encountered in raw materials, manufacturing equipment and methods. Thus, the products are sold with limited warranty only, and on condition that purchasers will make their own tests to determine the suitability of the product for their particular purposes. Under no circumstances will Bostik be liable to anyone except for replacement of the products or refund of the purchase price.

#### BOSTIK HOTLINE

**Smart help**  
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