

CONTACT N315 SBS

KEY BENEFITS

- Immediate grab
- Strong, rapid curing
- Long working time
- Immediate setting and opening to traffic
- Low consumption
- Heat resistant



APPLICATIONS

DESCRIPTION

BOSTIK N315 SBS is a solvent-based contact adhesive for floor and wall coverings.

DESTINATION

Especially suited for demanding vertical finishes: stair risers, skirting, accessories.
Suitable for wall and floor coverings.
For interior use only.

Associated floor coverings :

- Rubber tiles or sheet
- Natural fiber floor coverings
- Subfloors of concrete
- Floor tiles
- Sheet metal
- PVC floor coverings
- Hessian backed linoleum tiles
- Parquet and timber

PRODUCT CHARACTERISTICS

Composition / colour	Solvent-based coat adhesive / amber
Waiting time*	5-15min
Open time*	45-60min
Walk on time*	Immediately
Curing time	24 to 48h
Coverage	150 g /m ² /face

*these times are determined at + 23° C and 50 % relative humidity on normally absorbent substrates

SUBFLOOR PREPARATION

CLEANING PREPARATION

Preparation should be in accordance with building standards. Subfloors must be sound, smooth, permanently dry and free from old adhesive residues, dust, grease or other contaminants. When overlaying existing floor coverings ensure that they are firmly bonded and clean. Remove dirt, polish, oil and similar contaminating substances.

Need to comply with local regulation and mostly prepared with a self-leveling compound associated with Bostik primers.

Very absorbent surfaces must be primed to prevent over absorption. Anhydrite screeds as well as particle boards and plywood should be primed with dedicated primer.

Always allow primers and self-levelling underlayment to dry thoroughly before applying the adhesive.

METHOD OF USE

Apply the adhesive to both the substrate and the material using a suitable notched trowel. For most application use a notched trowel N°000, apply approx. 150g/m²; onto each surface. Do not over apply.

For absorbent substrates (e.g. wood, particle boards, plywood or plaster boards) apply two coats of adhesive at interval of 10-15 minutes. On other surfaces a single coat of adhesive is enough. For hessian-backed linoleum in tiles: apply two coats onto the backing of the covering and a single coat onto the substrate.

Allow an appropriate waiting time (approx. 5-15 minutes), depending on temperature and humidity conditions substrate absorbency and type of floor covering. Lay the floor covering whilst the adhesive remains tacky and receptive. Use a rubbing block and/or roller to expel trapped air and ensure good transfer of the adhesive. After 30-40 minutes, repeat. Use a brush on moulded stairs.

In cold damp weather solvent evaporation may lead to a formation of a damp film onto the surface (condensation): bonding cannot be done. Wait until the adhesive film is touch-dry before installing the covering. Avoid working in conditions with poor ventilation. Tightly close all containers after use. Suitable for rubber floor coverings for which the manufacturer recommends an acrylic adhesive.

IMPORTANT: before embarking on any work involving SBS Contact Adhesive the separate Product Safety Data Sheet must be studied carefully by those carrying out the work. Observe good hygiene in use. Avoid skin and eye contact.

Contains flammable solvents: ventilate well during and after use. Do not smoke. Keep away from all sources of ignition, flames and sparks. Take precautionary measures against static discharges. Inform the workers and other trades of these precautions. Tightly close all containers after use and keep them in a well ventilated place.

COVERAGE

From 150 g /m² /face

STORAGE STABILITY

Up to 18 months in the original unopened container stored between +10°C and +30°C.

CLEANING

Tools and spillages should be cleaned with a solvent.

PACKAGING

Available in 2.5 Liters and 1.0 Liters metal cans.

SAFETY

For more details, consult the safety data sheet on <https://bostikdsd.thevercs.com/default.aspx>

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