

## Pliogrip<sup>TM</sup> impact 3540

**MDI FREE 2-PART POLYURETHANE ADHESIVES** 



Adhesive solutions by **ARKEMA** 





Specific adhesion



**Flexibility** 



MDI free

**MDI free 2-part polyurethane system** for activator-free bonding of thermoset composites, coated metals and a wide range of materials including many thermoplastics. Containing less than 0.1% monomeric diisocyanates, this system will be exempt from the upcoming mandatory training requirement.

## **FEATURES & BENEFITS**

- » Medium modulus, impact resistant, sandable
- » 5 open time versions from 30seconds to 45min
- » Fast cure response at room temperature
- » Improved thermoplastic adhesion
- » White and bright white, non-yellowing versions for industrial use with optical visibility (common PU systems are yellowing in UV exposure)
- » A safer workplace:
  - Contains no aromatic diisocyanates (4,4-MDI)
  - Not CMR classified (carcinogenic, mutagenic, reprotoxic)
  - <0.1% monomeric diisocyanate exempt from upcoming European use restriction for diisocyante containing products

Pliogrip™ impact 3540	
Chemistry	Polyurethane (MDI free)
Mix ratio	100 : 100 by volume
Mixed density	1,30 kg/l
Tensile strength	18-20 MPa
E-modulus	350-450 MPa
Elongation	50-60%
Paint temperature	up to 170°C



