



FIX A320 TACK

TACKIFIER ADHESIVE FOR REMOVABLE CARPET TILES

TECHNICAL SHEET NO: TDS02137 05/12/25

SMART ADVANTAGES

- Easy roll-on application
- Easy removal and replacement of carpet tiles
- Ideal for office and commercial applications

DESCRIPTION

Bostik FIX A320 TACK is a solvent-free, non-staining polymer dispersion adhesive designed to provide a permanently tacky film when dry. This facilitates the easy removal and replacement of carpet tiles. It is particularly well suited to office environments and raised access panel systems.

Bostik FIX A320 Tack is suitable for bonding stable, flat carpet tiles backed with PVC, polypropylene and bitumen with fibre backing; to raised access floor panels, concrete, cementitious screeds, asphalt, terrazzo, chipboard, hardboard, plywood, smoothing compounds and existing floor coverings, e.g. thermoplastic tiles, PVC or linoleum. It is suitable for use with warm water underfloor heating systems, provided a surface temperature of +27°C is not exceeded.

It can be applied to smoothing compounds, concrete, sand/cement screeds, flooring grade plywood, chipboard and hardboard. It is not suitable for use with highly plasticised PVC.

It is suitable for use with warm water and electrical radiant underfloor heating systems, provided a surface temperature of +27°C is not exceeded.



TECHNICAL CHARACTERISTICS

Colour	White
Form	Low viscosity paste
Specific gravity	1.0 approx.
Composition	Acrylic polymer emulsion
Application temperature	+10°C to +25°C
Waiting times	Approx. 30 to 45 minutes (depending on ambient conditions and subfloor absorbency)
Open times	Permanently tacky
Drying times	Foot traffic: immediately
VOC emissions	Very low emissions EC1

COVERAGE

- Up to 156m² per 15kg bucket
(depending on the trowel used and the smoothness and absorbency of the floor surface)

APPLICATION

IMPORTANT: Before using Bostik FIXIX A320 TACK, refer to the relevant Health & Safety Data Sheet, available at www.bostik.com/uk.

All phases of the application should comply with the current editions of:

- BS 8102 Code of practice for protection of below ground structures against water ingress.
- BS 5325 Code of practice for installation of textile floor coverings.
- BS 8203 Code of practice for installation of resilient floor coverings.
- BS 8201 Code of practice for installation of flooring of wood and wood-based panels.

Ensure the correct PPE is worn during use.

PREPARATION

- Ensure the subfloor is clean, sound and dry (<75%RH), of adequate tensile & compressive strength, free from laitance, cracks, structural defects and contaminants that may prevent adhesion (e.g., dust, oil, grease, paint, plaster, polish, some curing compounds, surface hardeners, additives and adhesive residues must be completely removed), and conforms to BS 8204 Code of Practice.
- A reading of 75%RH or less confirms that the subfloor is satisfactorily dry. Where this has not been attained, apply a Bostik surface membrane to suppress residual moisture. For further information, contact Technical Services.
- Any deep depressions in the floor should be filled with Bostik Rapid Repair Mortar and allowed to dry.
- For subfloors that are not sufficiently smooth or require height build up to receive the particular floor covering being bonded, an application of a suitable Bostik smoothing compound and primer system is recommended. Please contact Technical Services for advice on specific products and subfloors.

UNDERFLOOR HEATING

- Bostik FIX A320 TACK can be used on substrates containing warm water underfloor heating systems. The system must be switched off 48 hours prior to, during and for 48 hours post application. To prevent rapid dehydration, wait 48 hours after installation before gradually turning up underfloor heating.

PRIMING

- Very absorbent subfloors such as open textured screeds and plywood may benefit from being primed with a suitable Bostik primer prior to applying adhesive. Allow the primer to fully dry. Priming reduces over-absorption of the adhesive into the substrate, giving a good working time and strong adhesive bond.
- Priming reduces over-absorption of the adhesive and improves workability, coverage and bond strength.

APPLICATION

- Apply using a long haired mohair or lambswool roller. Allow to fully dry to a clear tacky film (normally 30 - 45 minutes).
NOTE: Laying into wet adhesive on metal surfaces will entrap moisture and may cause rusting.

- Lay tiles and press firmly into position. When removal of tiles is necessary, simply peel up from one corner.

CLEANING

- Clean tools and equipment with warm water immediately after use. Remove any adhesive from the surface of the floor covering with a damp cloth.

STORAGE

- Store and transport securely in an upright position. Ensure the lid is secure. Store for up to 24 months from date of manufacture in original, unopened packaging in cool, dry conditions within the temperature range +10°C to +25°C and out of direct sunlight. Protect from frost.

PRECAUTIONS IN USE

For any application not covered, please contact Technical Services on +44 (0)1785 272625 or visit www.bostik.com/uk for advice.

Recommendations and suggestions are for guidance only, since conditions of use are completely beyond our control.

For health and safety instruction, first aid measures and spillage and disposal instructions, see separate Health and Safety Data sheet for Bostik FIX A320 TACK, available at www.bostik.com/uk.

PACKAGING

Product codes		
	30616971	5kg polyjerry
	30616700	15kg bucket
	30616686	25kg polydrum

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