

# Bostik's Building Envelope Solutions

THE RIGHT PRODUCTS FOR YOUR APPLICATIONS



Building codes require the entire building envelope to be engineered for compliance and energy efficiency. However, it can be challenging to meet those codes without the right adhesives and sealants. By using Bostik's customized line of waterproofing solutions, which are available for private label, you can easily do so. In addition to being certified and compatible with common building materials, these solutions can:

- Expand your product portfolio
- Increase your revenue
- Gain market share
- Ensure compatibility across your product line

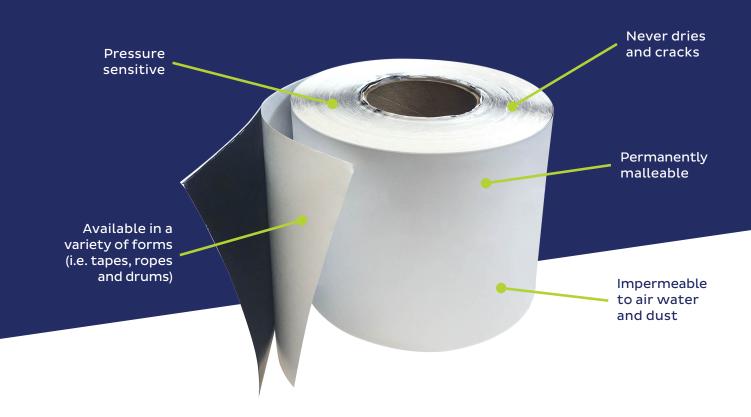
## SELF-ADHERED FLASHING TAPE AND ROOFING UNDERLAYMENT

Based on true butyl and hot melt chemistries, our adhesives for private label, self-adhered flashing tape and roofing underlayment applications meet specific performance and cost requirements.

In particular, they offer:

- Exceptional peel values
- High durability
- Excellent aging characteristics
- Adhesion to uneven and rough surfaces

We are also willing to work with you to design a custom adhesive to meet your exact needs.



## TRUE BUTYL & PIB-MODIFIED HOT MELT PRESSURE SENSITIVE ADHESIVE TECHNOLOGIES

#### TRUE BUTYL

While the term "butyl" is widely used in the industry, it's important to know that not all butyls are the same. Many are technically based on asphalt or other synthetic technologies. In fact, some butyls contain little to no butyl polymer and should not even be deemed butyls. Our true butyl solutions offer:

- Zero asphalt or bitumen content
- High heat resistance
- Installation temperatures ranging from 20° 150°F (-7° 65°C)
- Primerless adhesion to common substrates
- Flame retardant or resistant rating abilities
- Self-seals around fasteners
- AAMA 711 and ASTM certifications

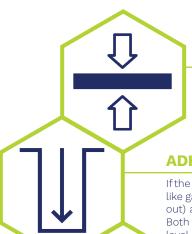
## HOT MELT PRESSURE SENSITIVE ADHESIVE (HMPSA)

Based on styrenic block copolymer chemistry, our HMPSAs are often modified with polyisobutene (PIB to achieve demanding performance requirements. They offer:

- Aggressive adhesion (tack)
   without a primer to common
   substrates
- Installation temperatures ranging from 0° - 100°F (-18° - 38°C)
- Thin coat weights
- Excellent shear resistance
- Self-seals around fasteners
- AAMA 711 and ASTM certifications

#### **UNDERSTANDING YOUR ADHESIVE TECHNOLOGY NEEDS**

Bostik experts will work with you to ensure the right adhesive technology is chosen for your given needs. Review the key criteria below regarding what goes into the selection process.



#### **ADHESIVE COAT WEIGHT (THICKNESS)**

The right amount of adhesive is key to meeting product performance needs. A thicker coat weight (i.e., more adhesive) is not always better and can greatly affect product weight. In general, true butyls weigh more than hot melts.

#### **ADHESION TO UNEVEN SURFACES**

If the substrates you need to commonly adhere to have surface irregularities like gaps, crevices, peaks and valleys, choose an adhesive that will flow (wet out) and penetrate the surface irregularities to achieve optimal adhesion. Both true butyl and HMPSAs can adhere to these surfaces; however, their level of doing so depends on the specific substrate.

#### **INSTALLATION TEMPERATURE**

Where and when the adhesive product is being installed matters for proper product selection. True butyls feature high heat resistance and are often the right choice for summer and southern climates. In general, HMPSAs can be installed at very low temperatures, making them the perfect choice for winter and northern climates. Both feature wide application and service temperate ranges.

#### **ADHESIVE AGGRESSIVENESS (TACK LEVEL)**

When bonding to difficult-to-adhere substrates, such as PVC, WRBs and low surface energy paints and coatings, a solution with aggressive tack may be ideal. Generally, HMPSAs offer higher tack levels than true butyls.



#### **COATING WIDTH CAPABILITIES**

Adhesive technology selection can vary based on coat width capabilities. Our true butyls can coat up to 44" wide, and our HMPSAs can be coated up to 59" wide. Finished rolls can be made in widths between 2"- 48" with lengths between 50'-150' and feature a flush edge.



#### **CHOSEN SUBSTRATES TO ADHERE**

Each building envelope system is comprised of varying materials, each of which has different surface properties that will affect adhesion. This can make one adhesive technology work better than another as a result, especially given that our adhesives can be customized to fit the system.



#### **CONSTRUCTION SEALANTS AND ADHESIVES**

Based on silyl modified polymer (SMP/MS/STPE) and polyurethane (PU) chemistries, our construction sealants and adhesives possess the following:

- Primerless adhesion to common substrates
- UV stability
- Excellent weatherability
- High durability
- Application ease

#### **SMP VS. PU**

When considering whether an SMP or PU sealant or adhesive is right for you, think about:





## SUBSTRATE COMPATIBILITY

Understand what you are bonding to in order to make an informed decision. In general, SMP bonds to a broader range of substrates compared to PU.

#### **CURE TIME**

Consider how long of a working time your application needs. SMPs often cure faster than PUs.

#### **SUSTAINABILITY**

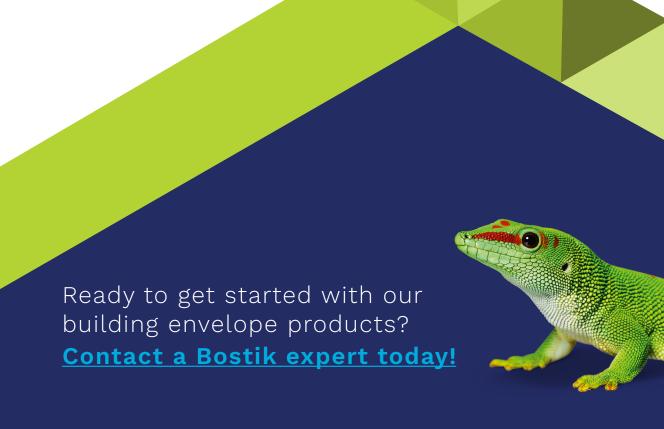
SMP is isocyanate free, which can improve worker safety and reduce environmental impact compared to PU.

PRODUCT	CHEMISTRY	APPLICATIONS	KEY FEATURES	COLORS	VISCOSITY	SKIN TIME
Pro-MS 50	SMP	sealant	ASTM C920 Type S, Grade NS, Use A, G, Class 50; AAMA 800; ASTM E84 Class A	black white aluminum gray bronze terra cotta capitol tan desert tan stone limestone light gray medium bronze antique white	low	15-30 mins
VSR 200A	SMP	liquid-applied flashing	AAMA 714; ASTM E84 Class A trowelable	customizable	low	15-30 mins
70-01A	SMP		all-purpose sealant	black	low	10 mins
70-03A	SMP	sealant	high strength	black white gray	medium	10 mins
70-05A	SMP	adhesive sealant	high green strength	black white gray	medium	10 mins
70-07A	SMP	seam sealant	sprayable	gray	sprayable	30 mins
70-08A	SMP	adhesive, glazing/ backbedding	high green strength	black	high	10 mins
915	PU	sealant	ASTM C920 Type S, Grade NS, Use NT, Class 35; Miami-Dade approved	black white stone limestone bronze tan medium bronze aluminum stone terra cotta light gray	medium	240 mins
915 FS	PU	sealant	fast set version	black white capitol tan stone medium bronze terra cotta bronze aluminum grey light grey antique white limestome	medium	90 mins
HDCA	PU	adhesive	Subfloor and floor joist assemblies, adheres well to wet/frozen/treated lumber	white	medium	60 mins

### **LIQUID-APPLIED FLASHING**

Bostik offers VSR 200A, a 100% solids, liquid-applied flashing product based on SMP. Specifically designed for waterproofing rough openings, joints, seams and cracks in CMU, concrete and wood construction, this product is available in 20 ounce sausage containers and is gunnable and trowelable. It possesses:

- · Vapor permeability: 13.6 perms at a 15mil coat weight
- · Adhesion to common construction substrates without a primer
- 15-30 minute average skin time
- · Compatibility with the complete line of Bostik waterproofing products
- Paintability
- · Isocyanate free
- · Standard and custom colors available
- Certification to AAMA 714-19 and ASTM E84 Class A rating





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