

ThermoGrip® H20192

HOT MELT ADHESIVE

KEY FEATURES

- Excellent balance of peel and tack.
- Good adhesion to corrugate.
- Good low temperature performance.

PRODUCT

H20192 is a hot melt pressure sensitive adhesive for labeling applications.

PRODUCT DESCRIPTION

H20192 has a great balance of peel and tack on various substrates used for shipping. This low viscosity product has excellent specific adhesion to poly and corrugate.

BASIC USES

Ideal for poly packing slip envelopes and shipping labels.

PACKAGING

Available in drums.

SHELF LIFE

Can be stored 730 days in a clean dry place, in its original package at an average temperature of 77°F (25°C) or below. Storage temperature should not exceed $104^{\circ}F$ ($40^{\circ}C$).

CLEAN-UP PROCEDURE

Mineral oil or paraffin wax, not to exceed flash point as stated on the SDS, followed by a thorough purge with the adhesive itself.

HEALTH AND SAFETY PRECAUTIONS

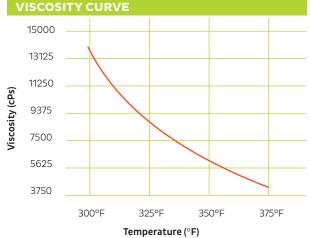
Safety Data Sheet should be consulted for proper handling before use. Wear safety gloves and goggles when handling molten adhesive to minimize the risk of burns. Keep containers covered to minimize contamination.

LIMITED WARRANTY

Limited Warranty found at www.bostik-us.com or call 800-726-7845. TO THE MAXIMUM EXTENT ALLOWED BY LAW, BOSTIK DISCLAIMS ALL OTHER EXPRESS OR IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. UNLESS OTHERWISE STATED



TYPICAL PHYSICAL PROPERTIES	
Description	Results
Thermosel Viscosity (Brookfield - ASTM D3236)	13,675 cPs @ 300°F (149°C) 8,663 cPs @ 325°F (163°C) 5,850 cPs @ 350°F (177°C) 3,995 cPs @ 375°F (191°C)
Density	0.98 g/cc @ 77°F (25°C)
Softening Point (Herzog - ASTM E28)	184°F (84°C)
Suggested Running Temperature	300-350°F (149-177°C)



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