



WOOD FIX OUTDOOR

TECHNICAL DATASHEET

Version: 2020-02-24

PRODUCT DESCRIPTION

Moisture-resistant, 1-component PVAc adhesive. Complies with requirements according to DIN EN 204 D3.

AREA OF USAGE

For adhesion of woodwork and other wood components in situations where moisture resistance is a requirement.

WORKING INSTRUCTION

1. The workpieces must be well conditioned in +18 to +20°C and the joints must be clean and well adapted. Moisture in wood: approx. 8-12%. 2. Apply the adhesive in an even layer on one or both of the surfaces that are to be bonded together. An adhesive coating on both surfaces produces the strongest bonded joint. 3. Assembly time 0-5 minutes, during which timeframe the material parts are pressed together while the adhesive is still wet and is placed under pressure. Pressing time approx. 5-15 minutes. Due to external factors such as the amount of adhesive used, the absorption capability of the material and climatic conditions, the assembly time may vary, as may the pressing time with regard to tensions in the materials, which is why control checks should be performed from case to case. If hot pressing is used, the temperature should not exceed +60°C. 4. Adhesively bonded joints that are subject to significant moisture should be protected with some form of surface treatment, e.g. painted over with an alkyd paint.

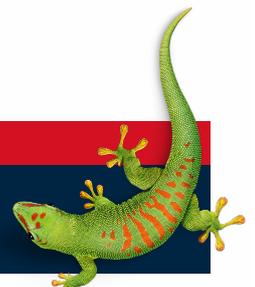
SAFETY

According to applicable legislation, the product's contents are not classified as a health or fire hazard. Please see the data safety sheet for additional information.

CONTACT US

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TECHNICAL DATA

Properties before application	
Adhesive type	Simple adhesive
Binder	PVAc dispersion
Solvent	Water
Viscosity	70 - 80 p, Spindle 4/10 rpm, +20°C
Colour	White
Density	1.08 g/cm ³
Dry matter content	55 ± 1% by weight
Adhesive consumption	150-200 g/m ²
Flammable	No
Flash point	-
Storage	+10 to +20°C in unopened packaging. Must be protected against frost.
Application tool	Adhesive roller/spreader, toothed putty knife, brush, etc.
Cleaning agent	Water
Properties after application	
Colour	Transparent
Moisture resistance	Class D3 according to DIN EN 204

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