

## Laboratory for Fire Safety

### Summary of fire resistance:

### *Bostik FP 404 PU foam connecting stone to stone and stone to wood*

On behalf of Bostik, four tests were performed for determination of the fire resistance of several linear joint seals with Bostik FP 404 PU foam (further called Bostik FP 404) in walls of aerated concrete and connection to wood. The tests were performed in accordance with the European test standard EN 1366-4:2006+A1:2010 using the standard heating curve.

Bostik FP 404 is available in a canister (Bostik FP 404 Hand Held) and as a canister for a PU gun (Bostik FP 404 Gun Grade). The composition of Bostik FP 404 Hand Held and Bostik FP 404 Gun Grade is identical and further defined as Bostik FP 404.

This summary provides an outline of the product performance and the conclusions of the tests. For a complete description of the examined linear joint seals, please refer to the reports mentioned in the footnote.

Based on the tests performed in accordance with EN 1366-4:2006+A1:2010 and the extended applications in accordance with EN 15882-4:2012, the system was classified in accordance with EN 13501-2:2007+A1:2009 and EN 13501-2:2016. Taking into account the possible classification times mentioned in the standard, a linear joint seal made out of Bostik FP 404, is classified according to the following combinations of performance parameters and classes.

Fire resistance classification (vertical linear joint seals in a stone wall)		
Bostik FP 404 vertically orientated connecting stone to stone		Bostik FP 404 vertically orientated connecting stone to wood
<b>Wall thickness ≥ 100 mm</b>	<b>Wall thickness ≥ 115 mm</b>	<b>Wall thickness ≥ 100 mm</b>
EI 45 – V – X – F – W 10 to 30	EI 45 – V – X – F – W 20 to 30	EI 120 – V – X – F – W 8 to 20
EI 60 – V – X – F – W 8 to 10	EI 60 – V – X – F – W 8 to 20	
EI 90 – V – X – F – W 8	EI 120 – V – X – F – W 8	

E = Criterion integrity, I = Criterion insulation, V = Vertical application in a vertical wall, X = No movement applied, F = Splice applied in the field, W = Permitted width range in millimetres

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The following conditions apply:


- the classifications are valid for linear joint seals in a wall with an orientation as mentioned (vertical);
- the linear joint seals may connect to any type of wall of aerated concrete (class G4/600 or heavier), concrete, block work, limestone or masonry with a minimal thickness as mentioned in the classifications (100 or 115 mm);
- if applicable, on the other side the linear joint seal connects to any type of wooden construction with a density of  $500 \pm 50 \text{ kg/m}^3$  or more where the wooden construction is placed over the full thickness of the wall or minimal thickness as mentioned in the classifications (100 mm);
- the surfaces of the material on which Bostik FP 404 is applied are thoroughly cleaned and moistened with water when needed;
- the allowed movement capability in practice is maximized to 7,5 %;
- the linear joint seal must be fully filled with Bostik FP 404.

<b>Fire resistance classification (horizontal linear joint seals in a stone wall)</b>
<b>Bostik FP 404 connecting stone to wood</b>
<b>Wall thickness <math>\geq 100 \text{ mm}</math> EI 90 – T – X – F – W 8 to 20</b>

E = Criterion integrity, I = Criterion insulation, T = Horizontal application in a vertical wall, X = No movement applied, F = Splice applied in the field, W = Permitted width range in millimetres

The following conditions apply:

- the classifications are valid for linear joint seals in a wall with an orientation as mentioned (horizontal);
- the linear joint seal connects on one side to any type of wall of aerated concrete (class G4/600 or heavier), concrete, block work, limestone or masonry with a minimal thickness as mentioned in the classifications (100 mm);
- on the other side, the linear joint seal connects to any type of wooden construction with a density of  $500 \pm 50 \text{ kg/m}^3$  or more where the wooden construction is placed over the full thickness of the wall or minimal thickness as mentioned in the classifications (100 mm);
- the surfaces of the material on which Bostik FP 404 is applied are thoroughly cleaned and moistened with water when needed;
- the allowed movement capability in practice is maximized to 7,5 %;
- the linear joint seal must be fully filled with Bostik FP 404.

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**Classification of the fire resistance *Bostik FP 404 in combination with other Bostik FP sealants***

<p><b>Fire resistance classification (Bostik FP 403 in combination with Bostik FP 404)</b></p> <p>Bostik FP 403 (hybrid sealant) applied at the unexposed face, Bostik FP 404 applied at the exposed face</p>	
<p><b>Vertically orientated connecting stone to stone</b></p> <p><b>Wall thickness <math>\geq 115</math> mm</b></p> <p>EI 180 – V – X – F – W 8 to 25 EI 240 – V – X – F – W 8 E 240 – V – X – F – W 8 to 25</p>	
<p><b>Vertically orientated connecting stone to wood</b></p> <p><b>Wall thickness <math>\geq 100</math> mm</b></p> <p>EI 120 – V – X – F – W 8 to 20</p>	<p><b>Horizontally orientated connecting stone to wood</b></p> <p><b>Wall thickness <math>\geq 100</math> mm</b></p> <p>EI 120 – T – X – F – W 8 to 20</p>


<p><b>Fire resistance classification (Bostik FP 401 in combination with Bostik FP 404)</b></p> <p>Bostik FP 401 (acrylic sealant) applied at the unexposed face, Bostik FP 404 applied at the exposed face</p>	
<p><b>Vertically orientated connecting stone to stone</b></p> <p><b>Wall thickness <math>\geq 115</math> mm</b></p> <p>EI 180 – V – X – F – W 8 to 30 EI 240 – V – X – F – W 8 E 240 – V – X – F – W 8 to 30</p>	

<p><b>Fire resistance classification (Bostik FP 402 in combination with Bostik FP 404)</b></p> <p>Bostik FP 402 (silicone sealant) applied at the unexposed face, Bostik FP 404 applied at the exposed face</p>	
<p><b>Vertically orientated connecting stone to stone</b></p> <p><b>Wall thickness <math>\geq 115</math> mm</b></p> <p>EI 180 – V – X – F – W 8 to 40 EI 240 – V – X – F – W 8 E 240 – V – X – F – W 8 to 40</p>	

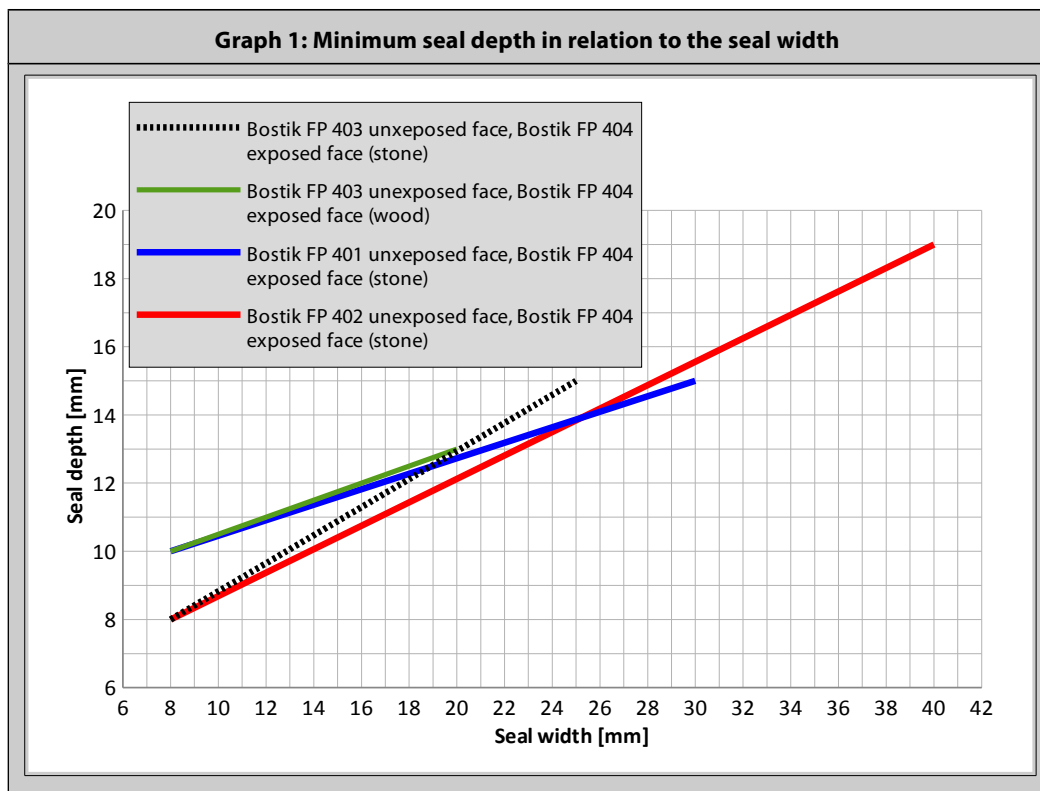
E = Criterion integrity, I = Criterion insulation, V = Vertical application in a vertical wall, T = Horizontal application in a vertical wall  
X = No movement applied, F = Splice applied in the field, W = Permitted width range in millimetres

The following conditions apply:

- the classifications are valid for linear joint seals in a wall with an orientation as mentioned (horizontal or vertical);
- the linear joint seals may connect to any type of wall of aerated concrete (class G4/600 or heavier), concrete, block work, limestone or masonry with a minimal thickness as mentioned in the classifications (100 or 115 mm);

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- in combination with Bostik FP 403 (hybrid Sealant), the linear joint seals may connect to any type of wooden construction with a density of  $500 \pm 50 \text{ kg/m}^3$  or more where the wooden construction is placed over the full thickness of the wall or at least 100 mm;
- the surfaces of the material on which Bostik FP sealant and Bostik FP 404 is applied are thoroughly cleaned and treated with primer and moistened with water when needed;
- the required depth of Bostik FP sealant depends on the width of the linear joint seal. The minimum depth of the Bostik FP sealant in relation to the width of the linear joint seal is shown in Graph 1 below. The required depth of the sealant may also be increased with respect to the Graph (the lines are the minimum and recommended seal depth). The rest of the slot is fully filled with Bostik FP 404;
- the allowed movement capability in practice is maximized to 7.5 %;
- the classifications are valid for the Bostik FP sealant applied at the unexposed face.



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