



Epoxycote SB

SOLVENT BASED EPOXY COATING



DESCRIPTION

Epoxycote SB is a solvent containing pigmented two component system based on liquid epoxy resin with a special amine hardener.

RECOMMENDED USES

Epoxycote SB is a coating system for cement based surfaces such as concrete, plaster, asbestos cement and also for iron and steel. The main fields of application are floor & wall surfaces, which are subjected to normal mechanical loads and aggressive chemicals. Typical use includes, storage tanks & silos in chemical industry, food industry, drinking water storage tanks, swimming pools, sewage works, septic tanks, sewage pipe lines etc.,

FEATURES & BENEFITS

Very hard and abrasion resistant Weather and water proof, Resistant to waste and sea water. Suitable for organic and inorganic acids, Dyes, & mineral oils Coated surface can be steam cleaned. Impermeable to carbon-di-oxide, thus protects concrete against carbonization.

APPLICATION PROCEDURE

Concrete surfaces should be free from laitance and dust by sandblasting. In case sand blasting is not possible, thorough abrading with a hard wire brush can be used, though it is not as efficient. Otherwise, acid etching using 1 part of Hydrochloric acid with 2 parts of water can be carried out. The solution should be brush applied over the surface liberally & left in contact for 15

minutes. Then it is washed off with plenty of water followed by thorough drying with hot water.

The pre-requisites for good adhesion of the coating are cleanliness, roughness & dryness of the surface. Unless these are ensured by proper surface preparation, a successful performance can not be guaranteed. The degree of dampness of the surface must be less than 4%. Iron and steel surfaces must be free from rust, scale, dust, grease & other impurities which can prevent adhesion. The best pre treatment is sand blasting to Sa 21/2 . Bostik ZRP primer should be applied immediately after the removal of rust and other impurities.

APPLICATION

Primer application

One brush coat of the following system is recommended as a primer, on the already treated surface :

Primer E2 Base 0.6 part by weight

Primer E2 Hardener 0.4 parts by weight

Both the components are individually mixed thoroughly for homogeneity and then mixed together in the above recommended ratio and applied using the conventional brush. The primer should be allowed to be just tack-free prior to the application of coating

Coating application

Epoxycote SB Component A (base) should be thoroughly stirred before adding component B (hardener). Pour

component B into component A and mix for 2 minutes with slow speed stirrer with suitable mixing paddle to get a consistent coating material. The coating is applied on the primer applied area evenly and a second coat is applied at right angles so that the entire area is fully covered, after the recommended interval of time.

Application on steel surface

Primer : After proper surface preparation, like sand blasting, the surface is protected using Bostik ZRP , an epoxy zinc rich primer.

Top coating : Next day, two coats of Epoxycote SB is applied one after the other coat leaving the recommended time gap between coats, as described earlier.

Note:

1. Normally 2 - 3 top coats are recommended for protective treatment. The first top coat is applied over the primer coat and is left to dry. Next day, second day, next coat is applied, and if required third coat is done on the third day.
2. If longer intervals occur between individual coating or in case coating is to be removed, the old surface should be thoroughly roughened and cleaned.
3. Since this product contained solvents, it is essential that when working in closed areas like inside containers or silos, good ventilation must be provided.
4. Please check with us for suitability of the product against individual chemicals.

CLEANING

Immediately after application of Epoxycote SB, clean the tools, equipment and the mixing container using solvents like Bostik Thinner E otherwise, removal of dried / hardened epoxy material is difficult.

COVERAGE

Primer – Primer E 2 : 5-6 Sq.mtr./kg

Coating – Epoxycote SB : 6 sq.m/kg/coat @120 Micron wet film thickness. 2 coats recommended to get 100 micron DFT. Coverage may vary based on nature of substrate.

PERFORMANCE PROPERTIES

Colour	Any desired colour
Pot life at 27 ± 2°C, in hour	1
Density	1.25 - 1.35
Minimum hardening temperature °C	10
Curing time, in days, minimum	7
Time interval between coats, hours	12 - 16
Number of coats	Min. 2
Method of application	Brush / Roller
Dry film thickness (Two coats)	90 - 100 microns
Finish	Matt - Semi gloss

PACKAGING

Epoxycote SB 5kg

STORAGE & SHELF LIFE

Bostik Epoxycote SB Component A, and Component B as supplied shall be stored in a cool and dry place away from sunlight, moisture and high humidity and have a shelf life of 12 Months in the original packing.

HEALTH & SAFETY

Epoxycote SB contains organic resins, hardener, solvents and other filler materials which may cause sensitization by skin contact. Avoid contact with skin and eyes and inhalation of vapour. In case of contact, wash liberally with water and seek medical advice, if required. Wear suitable protective clothing, gloves and goggles while handling etc.,

BOSTIK HOTLINE

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