



Idenden 10-88

GENERAL PURPOSE ADHESIVE

Date: 14 October 2015

Fact Sheet No.: TDS00697

YOUR SMART ADVANTAGES

- Fire tested
- Rapid drying – within 15 minutes depending on ambient conditions
- Wide service temperature range

USES

Bostik 10-88 General Purpose Adhesive is a general purpose brushing adhesive suitable for bonding most types of thermal insulation (including expanded polystyrene) to painted and unpainted steel, aluminium and galvanised ducting. It is also suitable for sealing overlaps of aluminium facings. Bostik 10-88 General Purpose Adhesive is composed of natural rubber in a blend of solvents. It is completely toluene free.

PRODUCT CHARACTERISTICS

Colour	Light tan
Form	Liquid
Specific Gravity	0.8 approx.
Composition	Natural rubber in a Hydrocarbon solvent
Product Code	30813238 5 Litre tins 30813403 19 Litre drums
Storage/Shelf Life	Store and transport securely in an upright position. Ensure the cap is fully closed. Store for up to 12 months from date of manufacture when stored in original, unopened packaging under cool, dry conditions within the temperature range +5°C to +40°C and out of direct sunlight. Protect from frost.

TYPICAL PERFORMANCE DATA (Approx.)

Application Temperature	Above +5°C
Service Temperature	-30°C to +65°C Depending on operating conditions
Coverage	5 - 9 m ² per litre depending on application and number of coats applied
Drying Times	Insulation attachment: 0 to 15 minutes Lap sealing: 2 to 10 minutes Depending on ambient conditions
Fire Certification	Independently tested to BS 476: Part 6 – Pass Part 7 – Class 1 Building Regulations: Class 0 UL classified Adhesives R38035 Surface burning characteristics Applied to inorganic reinforced Cement board: Flame spread zero Smoke developed zero Tested as applied at coverage of 215 sq. ft. per US gal (5.28m ² per litre) Flash point of finished adhesive (closed cup), no flash to boil. ASTM E84 (Surface Burning Characteristics of Building Materials), Class A.
Solvent for Cleaning Up	When Wet: White spirit When Dry: Abrasion



FM 01696
BS EN ISO 9001:2008

Bostik Limited, Common Road, Stafford, ST16 3EH, UK. Tel: +44 (0) 1785 272625 www.bostik.co.uk

Bostik, Evo-Stik & Sealocrete are registered trademarks of Bostik Ltd.

DIRECTIONS FOR USE

IMPORTANT: Before using Bostik 10-88 General Purpose Adhesive refer to the relevant Health & Safety Data Sheet, available at www.bostik.co.uk.

PREPARATION

1. Surfaces must be clean, dry and free from dust, oil, grease and any loose materials.
2. Stir adhesive thoroughly before use.
3. Use only in well ventilated areas and allow at least 24 hours before putting the plant into service. Do not expose to naked flame.
4. Care should be exercised when fixing fibrous insulation panels or rigid foam to ceilings and soffits by use of adhesives alone. In this situation it is recommended that panels greater than 0.5m² should be fixed into position using Bostik Insulation Hangers in addition to the adhesive.

APPLICATION

Fibrous Insulation:

5. Apply a generous brush coating to the metal surface and press insulation firmly into place within 2 to 6 minutes, whilst the adhesive still has a strong wet tack.

Rigid Foam Insulations:

6. Apply adhesive to both surfaces by either brush or serrated spreader. Allow the solvent to evaporate for 6 to 12 minutes and then press insulation into place.

CLEANING

7. Clean application equipment and remove excess adhesive immediately with white spirit.
8. Cured adhesive may be removed by abrasion.

PRECAUTIONS IN USE

Bostik 10-88 General Purpose Adhesive is not suitable for bonding fibrous insulation to absorbent building surfaces (see product data sheet on Bostik 10-188 Water Based Structural Adhesive).

For any application not covered please contact Technical Services on +44 (0)1785 272625 or visit www.bostik.co.uk for advice.

Recommendations and suggestions are for guidance only, since conditions of use are completely beyond our control.

For health and safety instruction, first aid measures and spillage and disposal instructions, see separate Health and Safety Data sheet for Bostik 10-88 General Purpose Adhesive, available at www.bostik.co.uk.

BOSTIK HOTLINE

Smart help +44 (0) 1785 272625



FM 01696
BS EN ISO 9001:2008

Bostik Limited, Common Road, Stafford, ST16 3EH, UK. Tel: +44 (0) 1785 272625 www.bostik.co.uk

Bostik, Evo-Stik & Sealocrete are registered trademarks of Bostik Ltd.

This disclaimer is issued by Bostik Limited ("the Company") and applies to the use of any products supplied by the Company ("the Products") displayed on this Technical Data Sheet ("TDS"). Please read this disclaimer carefully before using any of the Products. Using this TDS and/or the Product constitutes your acceptance of this disclaimer. Its contents shall prevail over any directions of use and any disclaimer and/or exclusion or limitation of liability of the Company which may appear on the packaging of the Products.

This disclaimer sets out the entire financial liability of the Company (including any liability for the acts or omissions of its employees, agents and sub-contractors) to any user of the Products ("Product User") in respect of any use made or resale by the Product User, of any of the Products in this TDS.

This disclaimer does not affect the Company's liability for death or personal injury arising from the Company's negligence in respect of the Products, nor its liability for fraud, or fraudulent misrepresentation, nor any other liability which cannot be excluded or limited under applicable law.

The Company's total liability however arising and whether caused by tort (including negligence and breach of statutory duty), breach of contract or otherwise, arising in connection with the use made or resale by the Product User of any of the Products in this TDS shall be limited to the price paid for the Product by the Product User.

The Company shall not be liable to the Product User for any pure economic loss, loss of profit, loss of business, depletion of goodwill or otherwise, in each case whether direct, indirect or consequential, or any claims (including in respect of personal injury insofar as not caused by the Company's negligence) for consequential compensation whatsoever (howsoever caused) which arise out of or in connection with the use made or resale by the Product User of any of the Products in this TDS.

The Company shall not be liable to the Product User in relation to any loss for any use which is inappropriate or use which is otherwise than in accordance with the relevant instructions for use of the Products in this TDS or on the Product. Product Users are advised to confirm the suitability of the Products by their own tests.

This TDS covers just one of a large range of products supplied by the Company.

Full information on these products and advice on application is freely available from our fully trained staff throughout the country. In addition, specialist technical advice is available from our Technical Services Department. This TDS supersedes all previous TDSs relating to the Products, and users of it must ensure that it is the current issue. Destroy all previous TDS, and if in any doubt, contact the Company, quoting the code number in the top right hand corner on the front of this document.

Sales	Tel: 0844 371 1192	Fax: 01785 241818	customer.service@bostik.com
Technical Advice	Tel: 0844 371 1197	Fax: 01785 272867	technical.service@bostik.com
Technical Data & COSHH (MSDS) Data Sheets	Tel: 01785 272625	Fax: 01785 212962	stafford.gatehouse@bostik.com



FM 01696
BS EN ISO 9001:2008

Bostik Limited, Common Road, Stafford, ST16 3EH, UK. Tel: +44 (0) 1785 272625 www.bostik.co.uk
Bostik, Evo-Stik & Sealocrete are registered trademarks of Bostik Ltd.