



# Primer Paneltack

## PRIMER FOR CLADDING PANEL SYSTEMS

### ADVANTAGES

- Quick drying time
- Economical in use
- Wash primer and cleaner in one

### PRODUCT

Primer Paneltack is a wash primer for improving adhesion.

### APPLICATIONS

Pre-treatment of certain cladding panels, (anodized) aluminium and lacquered surfaces. Test the substrate for adhesion and possible erosion prior to use, or consult Bostik.

### FEATURES

- Improves the durable adhesion of certain cladding panels and on metal.
- Quick drying time: approx. 10 minutes.
- Easy to use as a 'wash' primer: cleaner and primer in one.
- Economical in use.

### CONSUMPTION

Approximately 1.5 litres (3 cans) of Primer Paneltack required per 100 m<sup>2</sup> of substrate for pre-treatment of cladding panels or support structure.

### METHOD OF USE

Consult the Bostik bonding table to determine whether Primer Paneltack provides the correct pre-treatment for the cladding panel concerned.

**Substrate:** Substrate must be dry, clean and dust- and grease-free.

**Use:** Apply the primer directly from the tin on a dry, clean, lint- and dye-free cloth or tissue paper. Firmly rub the surface to be treated in wide strokes of 10-15 cm. Replace the cloth or tissue when dirty. Prevent contamination of the primer in the tin. Always screw the lid on the tin immediately after use. Do not pre-treat a larger surface area than can be bonded within 6 hours. Avoid touching the pre-treated surfaces, as this may adversely affect the adhesion. Condensation can also have a negative impact on adhesion. Application of the primer and subsequent bonding in very humid conditions, such as dense fog, is not recommended.

**Application temperature:** +5 to +30 °C.



**Drying time:** After 10 minutes of drying (solvent must evaporate completely) you can start applying the adhesive.

**Note:** Prevent contamination of other substrates (such as front side of cladding panel) with primer. Remove fresh primer immediately with Liquid 1.

### STORAGE STABILITY

Store cool (between +5°C and +25°C) and dry. 12 months shelf life after production in unopened packaging.

### FURTHER INFORMATION

Safety data sheet is available on [bostikdsd.thewerccs.com](http://bostikdsd.thewerccs.com).

Technical data	
Dry content	approx. 17%
Density	0.76 g/ml
Flash point	+9°C
Drying time	10 minutes
Article code	30022111
EAN code	8713572602016
Colour	transparent
Packaging	500 ml tin
Packed per	6

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