



# EVA/6 PRIMER

## EVA FOAM PRIMER FOR CONTACT ADHESIVES

20 April 2017

### YOUR SMART ADVANTAGES

- Improves bond strength on EVA foam

### USES

- Improves the bond strength on EVA foam with contact adhesives such as Neogrip 888, 1222, 1181 and Unigrip 999 HR.
- For use on slit or roughed EVA soling materials.

### PRODUCT CHARACTERISTICS

Colour	Natural
Viscosity	Brushable
Solids content	Approx. 10%
Application temperature	5 to 40°C
Tack time	5 minutes
Open time	1 month
Full cure	High strength after 24 hours, final bond strength can take up to 7 days
Thinner	Bostik No.2 Solvent. Do not exceed 10% thinner addition
Coverage	4 – 9m <sup>2</sup> /L per surface, depending on surface and application method. Absorbent surfaces may need two coats.
Product codes	
20L metal pail	30804348

### DIRECTIONS FOR USE

Highly flammable liquid and vapour. Read and understand the Safety Data Sheet before using this product.

### SURFACE PREPARATION

Ensure all surfaces are clean and dry.  
Roughen the surface thoroughly using a clean emery cloth and dust off.  
If sanding is not possible prepare the surface using

Bostik Boscisol S Primer to enhance the adhesion. In cases where a moulded unit sole is being prepared, the surface should be prepared using Boscisol S Primer prior to application of the EVA/6 primer. In this way bond failures can be minimised.

### APPLICATION

- If you have not used a contact adhesive before we recommend that you prepare a few practice pieces first to ensure that your methodology is correct.
- Materials may vary – prepare a test piece first to ensure product and process is suitable.
- In cold or damp conditions, cooling by solvent evaporation may cause water vapour to condense onto the adhesive film. Keep adhesive and components in a warm area and carry out all safety precautions involved with working with flammable liquids.
- Stir thoroughly with a flat-bladed paddle.
- It is recommended that you decant a smaller quantity of adhesive into a clean metal or glass container and work from this container. This will help avoid solvent loss in the product can and extend life of opened product.
- Using a brush, apply an even film of primer over the entire surface.
- Allow the primer to dry for about 5 minutes before applying the contact adhesive.
- The primer may be left for up to a month (1 month open time) after which re-application is necessary.
- For shoe soling applications Bostik Unigrip 999 HR is recommended. Allow the adhesive to dry and heat reactivate as normal.

### LIMITATIONS

- Do not use for purposes other than those intended.

### CLEANING

Bostik No. 2 Solvent or Mineral Turpentine.  
Use Bostik No. 3 Solvent or White Spirits immediately to remove adhesive from sensitive surfaces such as PVC.  
Use Bostik Handy Wipe towels to remove adhesive from skin.

### STORAGE AND SHELF LIFE

Store in cool, dry conditions out of direct sunlight between 10 and 30°C and away from naked flame or sources of heat. Store according to Dangerous Goods regulations.  
Bostik EVA/6 Primer has a tendency to form a clear gel at low temperatures (about 10° C). The gel may be reversed back to the liquid form by warming the can in

## EVA/6 Primer

hand-hot water for a few minutes. The gel will not reform unless the temperature falls below about 10° C again.  
Shelf life is 12 months if stored in cool, dry conditions in original, unopened containers.

### DISPOSAL

Empty containers, once dry, may be disposed of via local landfill.

If spilt, beware of flammable vapours. Absorb product with clay, sand or earth. Collect in properly labelled metal containers. Dispose of according to local authority regulations. Do not dispose of down drains or into waterways. Fully dried material is not hazardous.

### PRECAUTIONS IN USE

Complete details on each of the products mentioned are available on the product Safety Data Sheets. To ensure no harm is caused to persons using Bostik products, it is recommended that all concerned read the appropriate Safety Data Sheets. Visit [www.bostik.co.nz](http://www.bostik.co.nz) for copies.

HIGHLY FLAMMABLE – KEEP AWAY FROM HEAT, SPARKS  
AND OPEN FLAME  
USE WITH ADEQUATE VENTILATION  
WEAR GLOVES  
KEEP OUT OF REACH OF CHILDREN  
KEEP CLOSED WHEN NOT IN USE

### FIRST AID

Swallowed: Do not induce vomiting, give a glass of water and contact a doctor immediately.

Skin: Remove contaminated clothing, wash with warm soapy water. Do not scrub.

Inhaled: Remove person to fresh air. Get medical advice if breathing becomes difficult. If inhaled to excess, remove from contaminated area – apply artificial respiration if not breathing.

Eyes: Hold open and flood gently with water for at least 15 minutes. Get medical advice.

**For emergency information contact the National Poisons Information Centre, phone 0800 764 766 (0800 POISON) or CHEMCALL, phone 0800 243 622.**

BOSTIK HOTLINE

Smart help 0508 222 777



This datasheet is for the general help of users. It is provided in good faith. The data is current and accurate to the best of our knowledge. Differing materials, substrates, environments, site conditions, and product storage, handling and application may affect results. Users should carry out tests to decide the product's suitability for purpose. This data sheet and the properties of the product may change without notice. Users, suppliers and retailers should check that the data sheets they have are the latest. To the maximum extent permitted by law, Bostik disclaims all warranties in relation to manufacture and use of the product. Bostik is not liable for representations made by users, suppliers or retailers about the product. Bostik is not liable for any loss or damage resulting from incorrect, careless, or negligent use or storage of the product, including use of out of date product. Any liability arising from use of the product is limited to the replacement or purchase price of the product. Bostik does not exclude rights and remedies that be excluded by legislation, for example under the Consumer Guarantees Act 1993. Sale of the product by Bostik is subject to the Bostik New Zealand Limited Conditions and Terms of Sale. For more

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Technical Advice

Tel: 0508 222 777

[nzsales@bostik.com](mailto:nzsales@bostik.com)