



STARTAC LINO

TECHNICAL DATASHEET

Version: 2020-07-08

PRODUCT DESCRIPTION

STARTAC LINO is a water-based floor adhesive intended for linoleum with jute backing. Free of volatile solvents. The adhesive has so-called wet suction, which is very useful when installing linoleum.

AREA OF USAGE

Specially adapted for wet gluing of linoleum, but also works for gluing plastic mats with a felt back, needle felt mats and all-round mats with backs of jute. The substrate must be absorbent, such as untreated concrete, leveling compound, chipboard and wood fiber boards.

WORKING INSTRUCTION

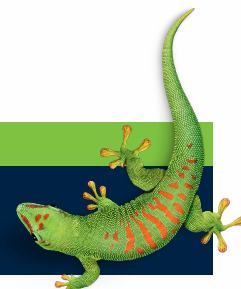
First, follow the material manufacturer's instructions. This is especially important in linoleum installations. The following is only supplementary information for the adhesive itself. Preparations The substrate must be clean, flat, free of dust, dirt and old paint. Any leveling should be done with a waterproof putty mass. When bonding to concrete substrates, the relative humidity (RH) in the concrete must not exceed the specified maximum value stated in AMA Hus, and the glue recommendation from GBR. Adhesives, coatings and substrates should have a temperature of at least + 18 ° C. Humidity not exceeding 60% RH. When laying against wood-based board material, it is especially important that the boards are well dehydrated to avoid blistering and jointing. Maximum moisture ratio for particle board is set at 11-12% by weight and for wood fiber boards maximum 9% by weight. NOTE! Measurement of RF in the concrete substrate must be carried out by a qualified inspector! FLOATING OF THE FLOOR Wet bonding on suction substrates 1.Mix the adhesive well. 2. Spread the glue on the floor with a well-cleaned, toothed putty. The height of the glue string should be 2-3 mm. Glue volume for linoleum about 3-4 m² / liter. 3. Lay the mat directly in the wet glue and check the overwetting by soaking the mat. The installation time is normally 10-15 minutes. 4.Be careful with the rubbing of the mat to avoid blistering. Use carpet rolls to get proper over-watering.

SAFETY

The content of the product is not classified as dangerous to health or flammable according to current legislation. For further information, see the safety data sheet.

CONTACT US

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TECHNICAL DATA

Properties prior to application	
Adhesive type	Single adhesive for wet gluing
Binder	Plastic dispersion with additives
Solvent	Water
Consistency	Tixotropic
Density	1.35 +/- 0.04 kg/l
Dry matter	75 ± 1% by weight
Adhesive consumption	Usually 3-4 m ² /l. See recommended adhesive for each material.
Flammable	No
Flashpoint	-
Storage	1 year at between +10°C and + 20°C. Protected against frost.
Application aid	For wet gluing: Use toothed, well-cleaned spatula.
Working conditions	Temperature at least + 18°C. Humidity max. 60% RH.
Cleaner	Water, before the glue has dried. For tools and stains: Bostik Glue and Brush Wash.
Colour	White
Resistance to plasticers	Very good
Properties after application	
Colour	White
Increase in strength	When gluing materials where one surface has suction properties, good strength is achieved within 1 day. Final strength is achieved after 4-7 days.
Temperature resistance	+75°C to +80°C after glue joint is 14 days old
Moisture resistance	Very good after glue joint has dried

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