



WOOD FIX INDOOR

TECHNICAL DATASHEET

Version: 2020-02-24

PRODUCT DESCRIPTION

Simple adhesive based on PVAc (polyvinyl acetate) in dispersion form with additives. This adhesive has very high adhesion to wood (among other materials) and produces bonded joints with high strength and good heat resistance. This adhesive bonds quickly and is suitable for adhesion without pressing as well as with cold or hot pressing.

AREA OF USAGE

Primarily intended for wood adhesion, indoor joint bonding, dowel adhesion, veneering, assembly adhesion, frame edge manufacture, etc. This adhesive is also suitable for use on many other cellulose materials, such as paperboard, cardboard, textiles, fibreboard, etc.

WORKING INSTRUCTION

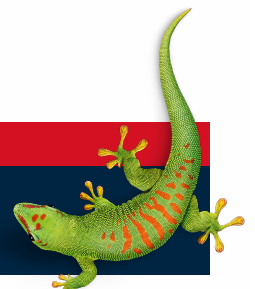
1. The workpieces must be well conditioned in +18 to +20°C and well adapted. Moisture in wood: approx. 8-12%. 2. Apply the adhesive in an even layer on one or both of the surfaces that are to be bonded together. An adhesive coating on both surfaces produces the strongest bonded joint. 3. Assembly time 0-5 minutes, within which timeframe the material parts are pressed together while the adhesive is still wet. 4. Press and hold the bonded joint under pressure until a sufficiently strong bond has formed. Pressing can either take place at room temperature or at higher temperatures up to a maximum of +60°C. The required pressing time depends on a number of factors, such as the wood's moisture quotient, porosity, pressing temperature, etc.

SAFETY

According to applicable legislation, the product's contents are not classified as a health or fire hazard. Please see the safety data sheet for additional information.

CONTACT US

TEL +46 (0)42-19 50 00
info.se@bostik.com



TECHNICAL DATA

Properties before application	
Adhesive type	Simple adhesive
Binder	PVAc dispersion
Solvent	Water
Viscosity	10,000-12,000 cps, spindle 5/10 rpm, +20°C
Colour	White
Density	1.07 g/cm ³
Dry matter content	46 ± 1%
Adhesive consumption	150-200 g/m ²
Thinner	Water. Should not be thinned.
Flammable	No
Storage	+10 to +20°C in sealed packaging.
Application tool	Adhesive roller/spreader, toothed putty knife, brush
Cleaning agent	Water
Properties after application	
Colour	Opaque
Moisture resistance	Class D2 according to DIN EN 204

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