

Test report no.: 134196/19-I

Customer: Bostik Benelux B.V.
Denariusstraat 11
4903 RC OOSTERHOUT
THE NETHERLANDS

Order: Performance Test of the non-structural joint sealant **Bostik SealN Flex Premium P795** in accordance with EN 15651-1 Sealants for non-structural use in joints in buildings and pedestrian walkways - Part 1: Sealants for facade elements

E-mail of: 2019-01-21 **Ref:** Mr. Marc Lambermont

Sample receipt: 2019-01-21

Test period: 2019-01-28 to 2019-05-15

The test report comprises 11 pages and 1 annex.

Würzburg, 2019-05-20
Kri/Lg/km

i. V.

Dr.-Ing. Marcus Heindl
Head of Department
Testing Laboratory



i. A.

Wolfgang Ries
Deputy Group Manager
Testing Profiles and Sealants

Die auszugsweise Wiedergabe, Vervielfältigung und Übersetzung dieses Berichtes bedarf der schriftlichen Genehmigung der SKZ-Testing GmbH. Die Ergebnisse beziehen sich auf die geprüften Produkte. Der Akkreditierungsumfang kann im Internet unter www.skz.de eingesehen werden.

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1. Order

The Company Den Braven Benelux B.V., Denariusstraat 11, 4903 RC OOSTERHOUT, THE NETHERLANDS, the legal predecessor of the client Bostik Benelux B.V., Denariusstraat 11, 4903 RC OOSTERHOUT, THE NETHERLANDS, instructed SKZ - Testing GmbH by e-mail of 21 January 2019 to test the performance of an one-component joint sealant **Bostik SealN Flex Premium P795** in accordance with EN 15651-1:2012-09 Sealants for non-structural use in joints in buildings and pedestrian walkways - Part 1: Sealants for facade elements. At time of testing, the standard EN 15651-1:2012-09 was superseded by EN 15651-1:2017-07. The testing was carried out according to EN 15651-1:2012-09 in accordance with the requirements of the Construction Products Regulation (Regulation No. 305/2011) to enable the CE conformity marking for sealants. For further information see website and the Official Journal of the European Commission.

2. Test material

The SKZ - Testing GmbH received the following samples for testing (description is based on inspection of the samples at SKZ - Testing GmbH and on the manufacturer's data):

25 cartridges one-component sealant

Designation:	Bostik SealN Flex Premium P795
Type (chemical family):	Polyurethane
Colour:	Concrete grey
Batch number:	85508701
Sample receipt:	2019-01-21

3. Test procedure

The test of the performance of the non-structural joint sealant **Bostik SealN Flex Premium P795** was performed in accordance with EN 15651-1:2012-09, Part 1: Sealants for facade elements, class 25HM.

The testing scope includes a product type determination according to EN 15651-1.

SKZ - Testing GmbH is a notified body approved according to the Construction Products Regulation for the product standard EN 15651-1 (code no.: NB 1213).

Unless indicated otherwise, preconditioning and test procedure was performed at standard conditioning atmosphere 23/50, class 1 according to DIN EN ISO 291:2008-08.

Usually we carry out tests according to standards for which we have an accreditation. The list of all standards for which we are accredited is shown on the homepage at www.skz.de. In case of non-accredited procedures they are marked with *.

Production and pre-treatment of test specimens

For the test specimens with the joint dimensions 12 x 12 x 50 mm were produced according to ISO 8340:2005-06.

For the determination of all tensile properties and adhesion/cohesion properties substrate according to the following table was used and prepared:

Substrate according to ISO 13640:1999-12	Primer
Mortar M2	Without Primer
Aluminium (anodised)	Without Primer

The test specimens made of anodised aluminium were cleaned with acetone and subsequently with pure water.

The preconditioning of the test specimens was carried out according to DIN EN ISO 8340:2005-09, method A.

Method A: Standard conditioning atmosphere 23/50, class 1 according to DIN EN ISO 291:2008-08

3.1 Performance requirements for non-structural sealants for facade elements

3.1.1 Elastic recovery

The test was carried out according to DIN EN ISO 7389:2004-04 with test specimens made of anodised aluminium with a 100 % extension, in relation to the initial joint width.

Requirement:

The elastic recovery shall be at least 70 %.

3.1.2 Resistance to flow

The test was carried out according to DIN EN ISO 7390:2004-04.

Requirement:

According to method A at 5 °C and 50 °C the slump (flow) of the joint sealant must not exceed 3 mm.

3.1.3 Change in volume

The test was carried out according to DIN EN ISO 10563:2017-09 in a forced ventilated oven with open flap.

Requirement:

The change in volume must be ≤ 10 %.

3.1.4 Tensile properties (secant tensile modulus)

The test was carried out according to ISO 8339:2005-06. The secant tensile modulus was determined on test specimens, which were extended by 100 % of the original width at temperatures of 23 °C and -20 °C.

Requirement:

Secant tensile modulus at 23 °C: > 0.4 MPa
or
at -20 °C: > 0.6 MPa

3.1.5 Tensile properties at maintained extension

The test was carried out according to DIN EN ISO 8340:2005-09 with an extension of 100 % at temperatures of 23 °C and -20 °C.

Requirement:

After 24 h neither an adhesive nor a cohesive failure shall occur on the test specimens which are extended by 100 %.

3.1.6 Determination of adhesion/cohesion properties at variable temperatures

The test was carried out according to ISO 9047:2016-02. The amplitude of extension/compression was ± 25 % of the initial joint width.

Requirement:

The joint sealant must not separate from the contact material nor shall the joint sealant display any signs of crack formation.

3.1.7 Adhesion/cohesion properties at maintained extension after immersion in water

The test was carried out according to DIN EN ISO 10590:2005-10 with an extension of 100 %.

Requirement:

After 24 h neither an adhesive nor a cohesive failure shall occur on the test specimens which are extended by 100 %.

3.2 Essential characteristics

3.2.1 Reaction to fire

The test was performed according to DIN EN ISO 11925-2:2011-02 for classification of the sealant according to DIN EN 13501-1:2010-02. As substrate calcium silicate panels in accordance with EN 13238:2010-02 were used. 6 samples were tested with edge flaming according to EN 15651:2012-09.

The test was not carried out at SKZ - Testing GmbH, but within the scope of a sub-contract at a testing institute accredited according to DIN EN ISO 17025:2005-08 for the test.

Requirement:

Classification in fire behaviour class between A1 and F

3.2.2 Durability

No extra test of durability had been carried out.

Requirement:

In accordance to EN 15651-1:2012-09, the durability can be assessed by the properties of ISO 8339:2005-06 or ISO 8340:2005-06 and the properties of ISO 9046:2002-05, ISO 9047:2001-12, ISO 10590:2005-07 or ISO 10591:2005-07.

3.2.3 Release of chemicals dangerous to environment and health

No extra test of the release of chemicals dangerous to environment and health had been carried out.

3.3 Additional requirements for the use in cold climates

3.3.1 Tensile properties (secant tensile modulus) at -30 °C

The test was carried out according to DIN EN ISO 8339:2005-09. The secant tensile modulus was determined on test specimens which were extended by 100 % of the original width at a temperature of -30 °C.

Requirement:

None

3.3.2 Tensile properties at maintained extension at -30 °C

The test was carried out according to DIN EN ISO 8340:2005-09 with an extension of 100 % at a temperature of -30 °C.

Requirement:

After 24 h neither an adhesive nor a cohesive failure shall occur on the test specimens which are extended by 100 %.

3.4 Identification requirements

3.4.1 Thermogravimetric test

The test was performed in accordance with DIN EN ISO 11358-1:2014-10, between 35 °C and 900 °C, temperature slope 10 °C/min, non-oxidative condition (nitrogen).

3.4.2 Specific gravity

The test was performed in accordance with DIN EN ISO 1183-1:2013-04 procedure B with a metal pycnometer.

3.4.3 Shore hardness

The test was performed in accordance with DIN EN ISO 868:2003-10 after preconditioning at standard climate 23/50, class 1, for 28 days.

The test was conducted using a Shore durometer type A. The test specimens were 6 mm thick and 60 mm in diameter.

Readings were taken 1 and 15 seconds after the fixed contact of the pressure foot with the test specimen had been effected.

Three samples were tested and five measurements were taken per sample.

4. Test results - Bostik SealN Flex Premium P795

4.1 Performance requirements for non-structural sealants for facade elements					
	Property	Unit	Requirement		Result
4.1.1	Elastic recovery (DIN EN ISO 7389)	%	≥ 70		93
4.1.2	Resistance to flow (DIN EN ISO 7390)	mm	A vertical 5 °C	≤ 3	0
			A vertical 50 °C	≤ 3	0
4.1.3	Change in volume (DIN EN ISO 10563)	%	≤ 10		-1.7
Substrate mortar M2 without primer					
4.1.4	Secant tensile modulus (DIN EN ISO 8339)	MPa	at 23 °C, 100 % extension	> 0.4 or	0.6
		MPa	at -20 °C, 100 % extension	> 0.6	1.0
4.1.5	Tensile properties at maintained extension (DIN EN ISO 8340)	---	No failure (NF) at 23 °C and -20 °C		NF ¹
4.1.6	Adhesion/cohesion properties at variable temperatures (DIN EN ISO 9047)	---	No failure (NF)		NF ¹
4.1.7	Adhesion/cohesion properties at maintained extension after immersion in water (DIN EN ISO 10590)	---	No failure (NF)		NF ¹
Substrate aluminium (anodised) without primer					
4.1.4	Secant tensile modulus (DIN EN ISO 8339)	MPa	at 23 °C, 100 % extension	> 0.4	0.6
		MPa	at -20 °C, 100 % extension	> 0.6	1.0
4.1.5	Tensile properties at maintained extension (DIN EN ISO 8340)	---	No failure (NF) at 23 °C and -20 °C		NF ¹
4.1.6	Adhesion/cohesion properties at variable temperatures (DIN EN ISO 9047)	---	No failure (NF)		NF ¹
4.1.7	Adhesion/cohesion properties at maintained extension after immersion in water (DIN EN ISO 10590)	---	No failure (NF)		NF ¹
4.2 Essential characteristics					
	Property				Result
4.2.1	Reaction to fire (DIN EN ISO 11925-2)				Class E ²
4.2.2	Durability (EN 15651)				Pass ³
4.2.3	Release of chemicals dangerous to environment and health (EN 15651)				NPD ⁴

¹ Neither adhesive nor cohesive failure occurred.

² The test was not carried out at SKZ - Testing GmbH, but within the scope of a subcontract at a testing institute accredited for the test. The test report and classification report are present at the SKZ - Testing GmbH.

³ Durability had been shown by positive results according to ISO 8339, ISO 8340, ISO 9047 and ISO 10590.

⁴ NPD: No performance determined.

4.3 Additional performance requirements for the use in cold climates						
	<i>Property</i>	<i>Unit</i>	<i>Requirement</i>		<i>Result</i>	
Substrate mortar M1 without primer						
4.3.1	Secant tensile modulus at -30 °C (DIN EN ISO 8339)	MPa	None		-	
4.3.2	Tensile properties at maintained extension at -30 °C (DIN EN ISO 8340)	---	No failure (NF)		NF ¹	
Substrate aluminium (anodised) without primer						
4.3.1	Secant tensile modulus at -30 °C (DIN EN ISO 8339)	MPa	None		-	
4.3.2	Tensile properties at maintained extension at -30 °C (DIN EN ISO 8340)	---	No failure (NF)		NF ¹	
4.4 Identification requirements						
	<i>Property</i>	<i>Unit</i>	<i>Single values</i>			<i>Result</i>
4.4.1	Ash content (DIN EN ISO 11358)	%	---	---	---	27 ⁵
4.4.2	Specific gravity (DIN EN ISO 1183-1)	g/cm ³	1.31	1.30	1.33	1.31
4.4.3	Shore hardness (DIN EN ISO 868) after 1 and 15 s	Shore A	1 s: 37	36	37	37
			15 s: 32	31	31	31

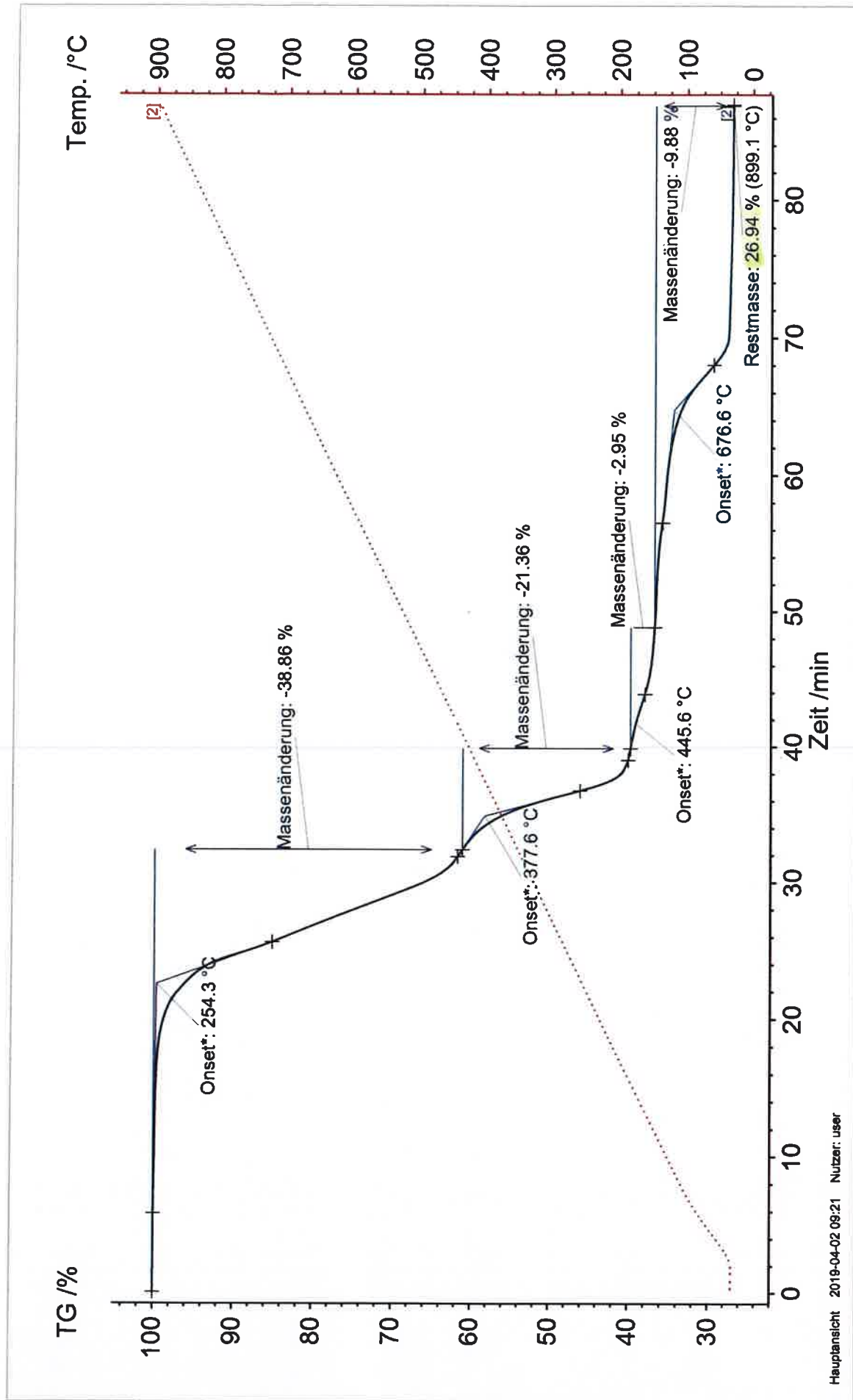
⁵ The results of the thermogravimetric test are indicated in annex 1.

5. Assessment of the test results and product type determination

The one-component non-structural joint sealant **Bostik SealN Flex Premium P795** in conjunction with substrate mortar M2 (without Primer), aluminium (anodised) (without primer) meets the requirements according to EN 15651-1:2012-09, class 25HM.

This comprises the additional requirements for outdoor applications and for the use in cold climates.

Designation	
Type:	Non-structural sealant type F (facade elements)
Intended Use:	EXT-INT (external and internal use)
Further designation:	CC (cold climate)
Substrate:	Mortar M2 (without primer)
	Aluminium (anodised) (without primer)
Pre-conditioning:	Procedure A (according to DIN EN ISO 8340)
Class:	25HM



Hauptansicht 2019-04-02 09:21 Nutzer: user

Gerät : NETZSCH TG 209F1 Iris 220-12-0070-L	Datell : N:\Thermoanalyse\Aultreegel\134196_denbraven\SealN Flex Premium P795 ausgeh	Bemerkung : 134196 / Den Braven / 49609 / SealN Flex Premium P795 ausgeharter / A-Anfangsmasse: 23.834
Projekt :	Probe :	Atmosphäre : - / N2 / N2
ProblemID : tp-45	Material :	Korr./Bereich : 020/2000 mg
Datum/Zeit : 22.03.2019 12:36:28	Korrektur-Datell : ak_Dichtstoffe_C.ngb-b18	Valk-zyklen vor Messung : 0xVak
Labor : SKZ-Testing GmbH	Temperatell-Datell : Temp_Cal_10K_2019-02.ngb-b18	
Operator : Engelhart	Bereich : 30°C/10.0/(K/min)/900°C	
	Probenmasse : 23.8340 mg	
	Modus /Messstyp : TG(Probe + Korrektur	
	Segmente : 1/1	
	Tiegel : A203	