



Multi-Bond Gold

HIGH STRENGTH ADHESIVE FOR VINYL FLOOR COVERINGS

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Fact Sheet No.: TDS00876

YOUR SMART ADVANTAGES

- Acrylic adhesive with excellent residual tack
- Long open time
- Suitable for PVC sheets and tiles and for some carpets

USES

Bostik Multi-Bond Gold flooring adhesive is a high strength, acrylic dispersion adhesive specially formulated to produce a high degree of tack in dry film and to minimise the effects of plasticiser migration. It has an off-white appearance and minimal odour.

Bostik Multi-Bond Gold is a multi-purpose floor covering adhesive for internal use. It will bond most PVC sheet (including cushion types) and tiles as well as most carpets to most common substrates. It can be applied to asphalt, concrete, sand/cement screeds, chipboard, hardboard, plywood and smoothing compounds.

PRODUCT CHARACTERISTICS

Colour	Off white
Form	Paste
Composition	Filled blend of synthetic resins
Type of solvent	Waterborne containing some aromatic hydrocarbon
Specific gravity	1.3 approx.
Product Codes	30811894 5kg 30811895 15kg

Storage/Shelf Life

Store for up to 24 months unopened from date of manufacture when stored in original, unopened packaging within the temperature range of 5°C to 40°C and out of direct sunlight. Protect from frost.

TYPICAL PERFORMANCE DATA (approx.)

Application Temperature	5°C to 40°C
Service Temperature	Up to 40°C
Coverage	40-50m ² approx. per 15kg

DIRECTIONS FOR USE

IMPORTANT: Before using Bostik Multi-Bond Gold, refer to the relevant Health and Safety Data Sheet, available at www.bostik.com/uk.

All phases of installation should comply with the latest editions of:

- BS 8102 Code of Practice for protection of building against water from the ground.
- BS 5325 Code of Practice for the installation of textile floor coverings.
- BS 8203 Code of Practice for the installation of resilient floor coverings.

PREPARATION

Subfloor:

1. Ensure the subfloor is clean, sound, dry and free from contaminants that may hinder adhesion.
2. The subfloor should be tested in accordance with British Standards using a properly calibrated and insulated hygrometer.

Smoothing Compounds:

3. Mechanically remove any surface treatments on concrete bases.
4. Repair any deep indentations in the subfloor with Bostik Screedmaster Rapid Repair Mortar and apply a suitable smoothing compound at a minimum thickness of 3mm.

Existing Floor Coverings:

5. Suitable for use over existing PVC and Linoleum. Ensure all traces of polish and contaminants have been removed.

PRIMING

6. Surfaces should be thoroughly cleaned (preferably vacuumed). Prime boards and other porous surfaces with diluted Bostik Universal Primer (dilute 2 parts water to 1 part Bostik Universal Primer) and allow to dry. This is particularly important with hardboard, chipboard and plywood. Ensure that the floor covering manufacturer recommends the floor covering for use with the particular substrate.

APPLICATION

Porous Surfaces:

7. For smooth backed coverings use a triangular-notched trowel cut 1.5mm deep at 5mm centres. Spread adhesive evenly over substrate with a sweeping motion at a 60° angle. The floor covering must be placed into the wet adhesive. Apply even pressure to ensure good overall contact. (e.g. with a 68kg roller). For embossed floor coverings increase trowel notch size (2mm deep at 6mm centres).

Non/Low-Porous Surfaces:

8. Ensure that the floor is primed. Apply a suitable smoothing compound at a minimum depth of 3mm and allow to dry overnight. Application can then proceed as for Porous Surfaces.

CLEANING

9. Do not allow to dry. Clean tools with warm water immediately after use. Remove any adhesive from the surface of the floor covering with a damp cloth.

PRECAUTIONS IN USE

For any application not covered please contact Technical Services on +44 (0) 1785 272625 or visit www.bostik.com/uk for advice.

Recommendations and suggestions are for guidance only, since conditions of use are completely beyond our control.

For health and safety instruction, first aid measures and spillage and disposal instructions, see separate Health and Safety Data Sheet for Bostik Multi-Bond Gold, available at www.bostik.com/uk.

BOSTIK HOTLINE

Smart help +44 (0) 1785 272625



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