KEY FEATURES

- Strong bonds on a variety of substrates
- Fast set speeds
- Outstanding thermal stability and ultra-precise drops

DESCRIPTION

Ideal for end of line packaging, including case and carton sealing and tray erecting, Kizen FORCE is the all-purpose grade hot melt adhesive in the Kizen product line.

Based on a water-white technology, Kizen FORCE is designed for ease of use, offering fast set speeds and adhesion to a variety of packaging substrates. It also possesses outstanding thermal stability, aiding in low maintenance, char-free operations.

Furthermore, as part of the Kizen product line, Kizen FORCE offers tailored rheology, which facilitates ultra-precise application and clean cut off. Additionally, its low viscosity and excellent specific adhesion enable strong bonds.

PACKAGING

Available in mini-pastille form in 35 lb cartons and 1000 lb supersacks.

SHELF LIFE

Can be stored 730 days in a clean dry place, in its original package at an average temperature of 77°F or below. Storage temperature should not exceed 100°F.

COUNTRY OF MANUFACTURE

United States

HEALTH AND SAFETY PRECAUTIONS

The Safety Data Sheet should be consulted for proper handling, clean up and spill containment before use. Keep containers covered to minimize contamination.

LIMITED WARRANTY

Limited Warranty found at www.bostik.com/us or call 800-726-7845. TO THE MAXIMUM EXTENT ALLOWED BY LAW, BOSTIK DISCLAIMS ALL OTHER EXPRESS OR IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. UNLESS OTHERWISE STATED IN THE LIMITED WARRANTY, THE SOLE REMEDY FOR BREACH OF WARRANTY IS REPLACEMENT OF THE PRODUCT OR REFUND OF THE BUYER’S PURCHASE PRICE. BOSTIK DISCLAIMS ANY LIABILITY FOR DIRECT, INCIDENTAL, CONSEQUENTIAL OR SPECIAL DAMAGES TO THE MAXIMUM EXTENT ALLOWED BY LAW. DISCLAIMERS OF IMPLIED WARRANTIES MAY NOT BE APPLICABLE TO CERTAIN CLASSES OF BUYERS AND SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATIONS MAY NOT APPLY TO YOU. It is the buyer’s obligation to test the suitability of the product for an intended use prior to using it. The Limited Warranty extends only to the original purchaser and is not transferable or assignable. Any claim for a defective product must be filed within 30 days of discovery of a problem, and must be submitted with written proof of purchase.

TYPICAL PROPERTIES*

<table>
<thead>
<tr>
<th>Description</th>
<th>Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thermosel Viscosity (Brookfield – ASTM D3236)</td>
<td>930 cP @ 350°F</td>
</tr>
<tr>
<td></td>
<td>1,310 cP @ 325°F</td>
</tr>
<tr>
<td></td>
<td>2,060 cP @ 300°F</td>
</tr>
<tr>
<td></td>
<td>3,140 cP @ 275°F</td>
</tr>
<tr>
<td>Softening Point (Ring and Ball Herzog - ASTM E28)</td>
<td>228°F</td>
</tr>
<tr>
<td>Suggested Running Temperature</td>
<td>325 - 350°F</td>
</tr>
</tbody>
</table>

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BOSTIK HOTLINE

Smart help
1-800-726-7845

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This document supersedes all previously published literature.

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