



# Kizen<sup>®</sup>

## HEAT

### HOT MELT ADHESIVE

#### KEY FEATURES

- Superior Temperature Resistance
- Excellent resistance to hot fill and extreme shipping conditions
- Outstanding thermal stability and ultra-precise drops

#### DESCRIPTION

Ideal for end of line packaging, including case and carton sealing and tray erecting, Kizen HEAT is the high temperature grade hot melt adhesive in the Kizen product line.

Based on a water-white technology, Kizen FORCE is designed for ease of use, offering fast set speeds and adhesion to a variety of packaging substrates. It also possesses outstanding thermal stability, aiding in low maintenance, char-free operations.

Furthermore, as part of the Kizen product line, Kizen FORCE offers tailored rheology, which facilitates ultra-precise application and clean cut off. Additionally, its low viscosity and excellent specific adhesion enable strong bonds.

#### PACKAGING

Available in mini-pastille form in 35 lb cartons and 1000 lb supersacks.

#### SHELF LIFE

Can be stored 730 days in a clean dry place, in its original package at an average temperature of 77°F or below. Storage temperature should not exceed 100°F.

#### COUNTRY OF MANUFACTURE

United States

#### HEALTH AND SAFETY PRECAUTIONS

The Safety Data Sheet should be consulted for proper handling, clean up and spill containment before use. Keep containers covered to minimize contamination.

#### LIMITED WARRANTY

Limited Warranty found at [www.bostik.com/us](http://www.bostik.com/us) or call 800-726-7845. TO THE MAXIMUM EXTENT ALLOWED BY LAW, BOSTIK DISCLAIMS ALL OTHER EXPRESS OR IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. UNLESS OTHERWISE STATED IN THE LIMITED WARRANTY, THE SOLE REMEDY FOR BREACH OF WARRANTY IS REPLACEMENT OF THE PRODUCT OR REFUND OF THE BUYER'S PURCHASE PRICE. BOSTIK DISCLAIMS



#### TYPICAL PROPERTIES\*

Description	Results
Thermosel Viscosity (Brookfield - ASTM D3236)	1,165 cP @ 375°F 1,700 cP @ 325°F 2,330 cP @ 300°F
Softening Point (Ring and Ball Herzog - ASTM E28)	224°F
Suggested Running Temperature	350 - 375°F

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#### BOSTIK HOTLINE

### Smart help

## 1-800-726-7845

**Bostik, Inc.**  
11320 W Watertown Plank Road  
Wauwatosa, WI 53226  
[www.bostik.com/us](http://www.bostik.com/us)

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