



Thermogrip® 20206A

HOT MELT PRESSURE SENSITIVE ADHESIVE

KEY FEATURES

- Good low temperature performance
- Bonds to paper, corrugate, and plastic surfaces
- Suitable for BS 5609 compliant labeling

DESCRIPTION

Thermogrip® 20206A is a hot melt pressure sensitive adhesive with medium viscosity and light color. Offering good low temperature performance, 20206A features excellent bonding to various surfaces, such as paper, corrugate and plastic. 20206A is suitable for BS 5609 compliant labeling to meet the BS 5609 specification that defines durability requirements for printed pressure sensitive adhesive labels used in the identification of chemical drums that are shipped by sea.

PACKAGING

For packaging options, please call your Bostik sales or technical representative.

SHELF LIFE

It can be stored 730 days in a clean, dry place in its original package at an average temperature of 77°F (25°C) or below. Storage temperature should not exceed 104°F (40°C.)

STORAGE & HANDLING

Wear safety gloves and goggles when handling molten adhesive to minimize the risk of burns.

COUNTRY OF MANUFACTURE

United States



TYPICAL PHYSICAL PROPERTIES

Description	Results
Thermosel Viscosity (Brookfield - ASTM D3236)	15,450 cP @ 300 °F (149 °C) 9,050 cP @ 325 °F (163 °C) 5,800 cP @ 350 °F (177 °C)
Softening Point - Ring and Ball (Herzog - ASTM E28)	200 °F (93 °C)
Suggested Running Temperature	325 - 355 °F (163 - 179 °C)
Density	0.94 g/cc @ 77 °F (25 °C)

CLEANUP PROCEDURE

Mineral oil or paraffin wax are recommended for cleanup but should not be used at temperatures that exceed the flash point as stated on the SDS. This procedure should be followed by a thorough purge with the adhesive.

HEALTH & SAFETY PRECAUTIONS

The Safety Data Sheet should be consulted for proper handling, cleanup and spill containment before use. Keep containers covered to minimize contamination.

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BOSTIK HOTLINE

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