



# Thermogrip® 2985

## HOT MELT PRESSURE SENSITIVE ADHESIVE

### KEY FEATURES

- Bonds to recycled board stock
- Excellent die cutting
- Good balance of tack and shear

### DESCRIPTION

Thermogrip 2985 is a general purpose, hot melt pressure sensitive adhesive ideal for permanent label applications. In addition to offering a good balance of tack and shear properties as well as die-cutability, it exhibits moderate heat resistance and shear strength. This product can be used on a variety of face stocks and adheres to a wide range of surfaces, increasing manufacturing flexibility and improving performance capabilities.

### PACKAGING

For packaging options please call your Bostik sales or technical representative.

### SHELF LIFE

Can be stored 365 days in a clean dry place, in its original package at an average temperature of 77°F (25°C) or below. Storage temperature should not exceed 104°F (40°C.)

### STORAGE & HANDLING

Wear safety gloves and goggles when handling molten adhesive to minimize the risk of burns.

### COUNTRY OF MANUFACTURE

United States

### CLEANUP PROCEDURE

Mineral oil or paraffin wax are recommended for cleanup but should not be used at temperatures that exceed the flash point as stated on the SDS. This procedure should be followed by a thorough purge with the adhesive.



OFFICE SUPPLIES

ADDRESS LABELS

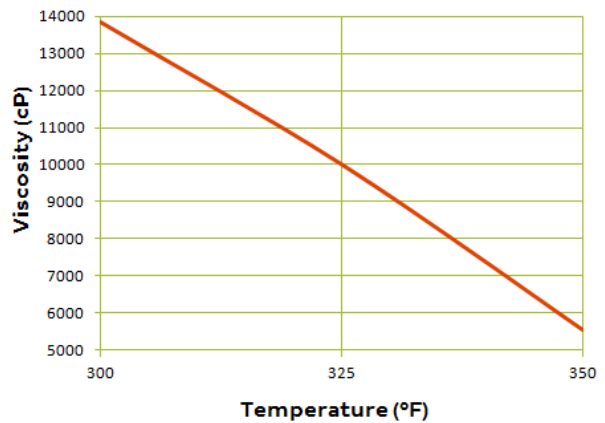
### TYPICAL PHYSICAL PROPERTIES

| Description  | Results  |
|--|--|
| Thermosel Viscosity<br>(Brookfield - ASTM D3236)     | 13,825 cP @ 300°F (149°C)<br>10,000 cP @ 325°F (163°C)<br>5,550 cP @ 350°F (177°C) |
| Softening Point (Ring and<br>Ball Herzog - ASTM E28) | 175°F (79°C)   |
| Suggested Running<br>Temperature                     | 325 - 375°F (163-191°C)  |
| Density  | 0.98 g/cc @ 77°F (25°C)  |

## HEALTH & SAFETY PRECAUTIONS

The Safety Data Sheet should be consulted for proper handling, clean up and spill containment before use. Keep containers covered to minimize contamination.

## VISCOSITY CURVE



## LIMITED WARRANTY

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## BOSTIK HOTLINE

Smart help  
**1-800-726-7845**

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