GUTTER & SEAM SEALER™
ECONOMICAL SELF-SMOOTHING AND LEVELING COMPOUND

KEY FEATURES
- Forms watertight flexible seal
- Semi self-leveling
- Adhesion to most building materials

DESCRIPTION
Bostik Gutter & Seam Sealer™ is a single component sealant that forms a watertight, durable, flexible seal in gutters and narrow seams. All weather application, including through standing water. Can be applied from -40°F to 140°F.

Gutter & Seam Sealer™ has been developed for building construction and industrial applications. This narrow seam sealant is particularly effective for sealing gutter lap joints, end caps and slip joints.

Other sealing applications include: downspout joints, storm windows, flashing, joints in metal awnings, joints in vents and thresholds.

PRODUCT FEATURES
- Easy to apply
- Semi self-leveling single component sealant
- Excellent gunnability throughout a wide temperature range
- Service temperature range of -40°F to 180°F
- Apply in any weather condition
- Can be applied through standing water, even on oily surfaces
- Paintable
- Flexible
- Adhesion to most common building substrates, including asphalt
- Excellent ultraviolet resistance

APPLICATIONS
Gutter & Seam Sealer™ can easily be applied with conventional hand or air-powered caulking equipment. The sealant should be applied in a continuous operation with adequate pressure to fill the joint to the proper width and depth (do not overfill the joint).

DIRECTIONS FOR USE
- Apply when sealant and surface temperatures are between -40°F and 140°F.
- Cut spout to desired bead size. (3/8” recommended)
- Gun sealant into void to provide a solid fill.
- Do not recommend tooling due to nature of product.
- Can be painted over with latex or oil-based paints after 24 hours providing a skin has been formed.
- Clean up excess material and tools with soap and water before curing.
- Store at room temperature.

JOINT DIMENSIONS
Joint size should not exceed 1/4" wide x 1/4" deep. If depth exceeds 1/4", use backer rod.

JOINT BACKING BOND BREAKER
Joint backing should be used to control the recommended joint depth and prevent 3-sided adhesion. Joint backing may be open cell polyurethane foam or closed cell polyurethane. Joint backing must be thoroughly dry. Where joint design or depth will prevent the use of joint backing, an approved adhesive backed polyurethane bond breaker tape must be installed to prevent 3-sided adhesion. Do not install more joint backing or bond breaker tape than can be caulked in one day.
TOOLING
Tooling is not recommended due to nature of product.

MASKING
Should masking be required, it is recommended the masking tape be removed before the sealant skins.

CLEAN UP
Cleaning of uncured sealant can be accomplished with solvents such as lacquer thinner, Xylol or Tuluol.

STORAGE/SHELF LIFE
Product shelf life is 12 months under normal storage conditions between 40°F (4°C) and 80°F (27°C). Temperatures that are below 40°F (4°C) may result in freezing. Store in cool, dry, frost-free conditions.

LIMITATIONS
• Do not apply to polystyrene foam
• Not recommended for use in joints larger than 1/4” x 1/4”
• Not for use on traffic bearing surfaces
• Read directions and caution statements within Material Safety Data Sheet prior to use
• Allow 24 hrs. prior to painting with latex and most oil-based paints
• Keep from freezing and store at room temperature

PACKAGING
Available in 10.3 fl oz (314ml) cartridges, 12 per case.
Available in 5 fl oz (148ml) squeeze tubes, 24 per case.

LIMITED WARRANTY
Limited Warranty found at www.bostik.com/us or call 800.726.7845. TO THE MAXIMUM EXTENT ALLOWED BY LAW, BOSTIK DISCLAIMS ALL OTHER EXPRESS OR IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. UNLESS OTHERWISE STATED IN THE LIMITED WARRANTY, THE SOLE REMEDY FOR BREACH OF WARRANTY IS REPLACEMENT OF THE PRODUCT OR REFUND OF THE BUYER'S PURCHASE PRICE. BOSTIK DISCLAIMS ANY LIABILITY FOR DIRECT, INCIDENTAL, CONSEQUENTIAL, OR SPECIAL DAMAGES TO THE MAXIMUM EXTENT ALLOWED BY LAW. DISCLAIMERS OF IMPLIED WARRANTIES MAY NOT BE APPLICABLE TO CERTAIN CLASSES OF BUYERS AND SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATIONS MAY NOT APPLY TO YOU. It is the buyer's obligation to test the suitability of the product for an intended use prior to using it. The Limited Warranty extends only to the original purchaser and is not transferable or assignable. Any claim for a defective product must be filed within 30 days of discovery of a problem, and must be submitted with written proof of purchase.

### CHEMICAL & PHYSICAL PROPERTIES

<table>
<thead>
<tr>
<th>Chemical Properties</th>
<th>Chemistry Type</th>
<th>Urethane</th>
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</thead>
<tbody>
<tr>
<td>Adhesive Type</td>
<td>Sealant</td>
<td></td>
</tr>
<tr>
<td>VOC Compliant</td>
<td>Yes (&lt;50 g/L)</td>
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<table>
<thead>
<tr>
<th>Use Environments</th>
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<tbody>
<tr>
<td>New Construction</td>
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</tr>
<tr>
<td>Remodel</td>
<td>Yes</td>
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<tr>
<td>Residential</td>
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<tr>
<td>Offices/Light Commercial</td>
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<tr>
<td>Heavy Commercial</td>
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<tr>
<td>Offices</td>
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<tr>
<td>Hospital</td>
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<tr>
<td>Multifamily</td>
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<tr>
<td>Highrise</td>
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<tr>
<td>Exterior</td>
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<tr>
<td>Wet Areas</td>
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<tr>
<th>Application Properties</th>
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<tbody>
<tr>
<td>Ease of Gunning</td>
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<tr>
<td>Odor</td>
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<tr>
<td>Open/Working Time**</td>
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<tr>
<td>Color</td>
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<tr>
<td>Movement Accommodations</td>
<td>+/- 30%</td>
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<tr>
<td>Application Temperature</td>
<td>-40°F to 140°F</td>
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<tr>
<td>Temperature Resistance</td>
<td>(4°C to 37°C)</td>
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<th>Cured Physical Properties</th>
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<tr>
<td>Full Cure Time</td>
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<tr>
<td>Skinning Time</td>
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<tr>
<td>Shrinkage</td>
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<tr>
<td>Hardness</td>
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<tr>
<td>Paintability</td>
<td>With most paints</td>
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</table>

** Chemical & Physical Properties

- **Chemistry Type**: Urethane
- **Adhesive Type**: Sealant
- **VOC Compliant**: Yes (<50 g/L)

- **Use Environments**
  - New Construction: Yes
  - Remodel: Yes
  - Residential: Yes
  - Offices/Light Commercial: Yes
  - Heavy Commercial: Yes
  - Offices: Yes
  - Hospital: Yes
  - Multifamily: Yes
  - Highrise: Yes
  - Exterior: Yes
  - Wet Areas: Yes

- **Application Properties**
  - Ease of Gunning: Easy
  - Odor: Mild
  - Open/Working Time**: 15 min
  - Color: White
  - Movement Accommodations: +/- 30%
  - Application Temperature: -40°F to 140°F
  - Temperature Resistance: (4°C to 37°C)

- **Cured Physical Properties**
  - Full Cure Time: 5 Days
  - Skinning Time: 15mins @ 70°F
  - Shrinkage: Approx 30%
  - Hardness: Shore A 68
  - Paintability: With most paints