



V70 ARCHITECTURAL GRADE SILICONE

NEUTRAL CURE

06 December 2017

YOUR SMART ADVANTAGES

- Bostik V70 silicone sealant meets the currently accepted engineering standards for structural glazing.
- This high strength silicone sealant has very good unprimed adhesion properties, to a broad range of building substrates. *(Substrate testing must always be carried out first).
- These features make this product a very good reliable structural adhesive sealant for both the Construction and industrial industries.
- The thixotropic nature of this product ensures that it will not slump in typical construction joints.
- Excellent U.V Stability
- Long Life Reliability
- Bostik V70 has excellent natural ageing stability. It will maintain its elastomeric structural joint sealant properties permanently, even under harsh conditions and temperature extremes.

DESCRIPTION

Bostik V70 is a high performance architectural grade structural glazing silicone. One component, non flowing, Neutral cure, High modulus sealant. It cures by absorption of atmospheric moisture to form a flexible and durable elastomeric sealant

USES

Structurally glazed curtain wall systems
Two and Four sided structural glazing
Fin glazing
Non Structural Glazing applications
Building Weather seal
Toughened Glass Assemblies
Automotive Glazing
Adhering of composite panels
Stiffener for metal panels application

CLASSIFICATIONS/STANDARDS

Bostik V70 structural Glazing Silicone meets or exceeds the requirements of the following specification for a one-part sealant:

- AS-1288:2006
- ASTM C1184, Type S, Use G and O
- C920: Type S Grade NS, Class 35, Use NT, A, G, O.
- GB - 16776
- Meets Low VOC Rating – 43g/L (SCAQMD)
- ASTM C792

PRODUCT CHARACTERISTICS

Colour	Black
Tack Free Time	50 Minutes
Skin Time	8 Minutes
Tooling Time	10 Minutes
Sag or slump	Nil
Coverage	Approximately 15 lineal metres for a 5mm bead
Product code	
400gm cartridge/15 per ctn	
Black	30606430
600ml sausages/20 per ctn	
Black	30840408

TYPICAL PERFORMANCE DATA (approx.)

Shore "A" hardness	31
100% Modulus	0.7 MPa
Tensile Strength	1.2 MPa
Elongation	460%
Dynamic Movement Capacity	±35%
Peel Strength after UV through Glass	89N/25mm
Accelerated Aging and Weathering (ASTM C792)	Excellent
Application temperature*	-10°C to 40°C
Service temperature	-50 to 200°C

* Application of the sealant at -10°C is permissible provided the surface to receive the silicone is dry and free of frost. The maximum service temperature listed is for transient temperature; the silicone sealant will deteriorate if subjected to these temperatures on a continuous basis.

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APPLICATION INSTRUCTIONS

SURFACE PREPARATION

Surfaces to be sealed must be clean, dry and free of wax, grease, cutting oils or any loose or flaking materials.

Use the two-wipe process for impervious substrates.

Ensure the cloths are clean and changed frequently, and use a suitable cleaner/solvent such as IPA or 100% White Spirits.

APPLICATION

When extruding the sealant cut the nozzle to the desired width, cut the tip off the cartridge, and apply the sealant firmly to ensure good contact between the sealant and the substrate.

Before the sealant has skinned, tool it off to ensure a good finish, and to improve the wetting out of the sealant to the substrate. Clean / wipe off excess sealant with clean cloth or polyethylene scraper. Masking tape can be used. (Masking tape must be removed before skin over starts). (Consult Bostik or your distributor for more information).

JOINT DESIGN

The sealant must be capable of withstanding the expected joint movement.

To calculate the joint width, establish the expected movement (expansion, contraction and shear movement) that the joint is required to withstand.

The joint movement capability of **Bostik V70** is ± 35 The Data Sheet on Joint Design contains the formula for calculating the required joint width from the expected joint movement and dynamic movement capability of the sealant.

The joint design must avoid three-sided adhesion.

The recommended sealant depth to width ratio for a weather seal is normally half the joint width.

The minimum recommended joint depth is 6mm and the maximum is 15mm, ideally if the required joint width is 6mm the depth is also 6mm.

There is a separate formula for structural glazing. (Please contact our sales office for details)

(No warranty will be given for Bostik V70, on structural glazing and other applications unless Bostik has reviewed all detail drawing of the project, and a signed copy of the joint design and substrate testing has been approved by Bostik before commencing any projects.)

BACK UP MATERIAL

Use a closed cell polyethylene-backing rod, 25% larger than the joint width, to control the depth of the joint.

COMPATIBILITY WITH ADJACENT SUBSTRATES

Silicones are not always compatible with plasticized sealants, such as butyls.

Also some backing rods and glazing tapes contain bitumen or other agents that are incompatible with the silicone

The incompatibility may cause discoloration, poor sealant cure or long term degradation of the sealant. Always carry out compatibility tests where contact with potentially incompatible materials occurs. (Bostik offers this service via our labs facilities for projects)

COVERAGE

Approximately 8 lineal metres per 400g cartridge based on an average joint size of 6mm depth and 6mm width.

CURING TIME

Bostik V70 cures by absorbing atmospheric moisture it will cure 2-3mm in the first 24hrs and to a depth of 7mm in 7 days.

Depending on the joint design it may take between 14-21 days before the silicone joint has fully cured. (Subject to temperature and atmospheric moisture) Lower moisture reduces the curing rate.

LIMITATIONS

BOSTIK V70 is ***NOT*** suitable for use in the following applications:-

- As the sealant requires atmospheric humidity to cure, it will not cure in totally confined spaces where it does not have access to atmospheric humidity.
- Aquariums
- Under Water Applications on concrete, some plastic materials etc. (including swimming pools)
- **Note.** This product is suitable for some under water non porous substrates applications where the sealant is in contact with water for extended periods eg metal tanks. (Please contact Bostik to confirm your design details before commencing such an application).
- Some stones (Use Bostik 5CLM - we recommend the completion of a stain testing program before using sealant on stone)
- Below Grade Applications
- Horizontal walkways.
- Do not clean or treat the sealant with materials, cleaning agents or solvents, that may affect or discolour the sealant, particularly during product curing.
- Polycarbonate sheeting
- Sealant may discolour copper and brass.
- This product is neither tested nor can be used for medical or pharmaceutical use.
- Where building materials may bleed oil, plasticisers or solvents, some vulcanized rubbers and tapes.
- Surfaces subject to corrosion / oxidation -eg mill aluminium.
- **This silicone is not paintable.**

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If there is a requirement to paint the sealant, use Bostik MS or PU products or Bostik Fill-A-Gap acrylic sealant products. Refer to Technical Data Sheet of product for appropriate application and follow both the sealant and paint manufacturers painting instructions carefully, when painting these sealants.

Bostik Co-operative Test Program

Effective sealant systems require the sealant to adhere to the substrates, and work in the joint without cohesive failure.

The intention of the program is to eliminate potential problems by pre-testing sealants with actual samples of the building materials to be used.

This test will provide detailed information about optimum surface preparation techniques, including recommendations for cleaning substrates, (cleaners / solvents), if required.

We will also review the shop drawings - proposed joint designs for potential failures, such as three-sided adhesion, and requirements for wind or dead load systems.

For projects that incorporate stone substrates, we test (Stain Test) because of the variability of stones, in terms of porosity and texture, we carry out these tests before commencement of each project. (Test samples for stain test should be the same as will be used on the building)

To commence a test program contact your local Bostik office

Because of the importance of Surface Preparation, Sealant Application and Joint Design Bostik provide specific Data Sheets on these topics. These data sheets are available free of charge, and we strongly recommend that you consult these sheets before commencing application of the sealant.

STORAGE & SHELF LIFE

Always store the sealant in a cool dry place. Ideal storage temperature is not more than 25°C. Prolonged storage at high temperatures may affect shelf life and ultimate performance. The shelf life of **Bostik V70** is 9 months from the date of manufacture when stored below 23°C and below 50% relative humidity

HEALTH & SAFETY

Full product safety information required for safe use is not included in this data sheet. Before handling, read the separate Safety Data Sheet (SDS) and packaging for safe use. Always ready the Technical Data Sheet and Safety Data Sheet (SDS) before opening or using this product.

In case of product emergency refer to product labelling or SDS and contact phone numbers. A copy of the product SDS is available from Bostik or its distributors.

FIRST AID

If accidentally swallowed or it gets into someone eyes, contact a Doctor or Poisons Information Centre (Phone Australia 131 126; New Zealand 0800 764 766)

SEE THE MATERIAL SAFETY DATA SHEET FOR ADDITIONAL INFORMATION.

EMERGENCY INFORMATION: 1800 033 111 (ALL HOURS)

Important Notice for Users

**Suggestions for use should not be taken as an inducement to infringe any particular patent.
*Bostik V70 is a registered trademark of Bostik Australia.**

(Structural testing for Bostik V70 carried out by Bostik & independent company).

BOSTIK HOTLINE

Smart help 1800 898 551



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