HOT MELT ADHESIVE

DESCRIPTION
Ideal for end of line packaging, including case and carton sealing and tray erecting, Kizen HEAT is the high temperature grade hot melt adhesive in the Kizen product line.

Based on a water-white technology, Kizen FORCE is designed for ease of use, offering fast set speeds and adhesion to a variety of packaging substrates. It also possesses outstanding thermal stability, aiding in low maintenance, char-free operations.

Furthermore, as part of the Kizen product line, Kizen FORCE offers tailored rheology, which facilitates ultra-precise application and clean cut off. Additionally, its low viscosity and excellent specific adhesion enable strong bonds.

PACKAGING
Available in mini-pastille form in 35lb cartons and 1000 lb supersacks.

SHELF LIFE
Can be stored 730 days in a clean dry place, in its original package at an average temperature of 77°F or below. Storage temperature should not exceed 100°F.

COUNTRY OF MANUFACTURE
United States

HEALTH AND SAFETY PRECAUTIONS
The Safety Data Sheet should be consulted for proper handling, clean up and spill containment before use. Keep containers covered to minimize contamination.

LIMITED WARRANTY
Limited Warranty found at www.bostik.com/us or call 800-726-7845.

KEY FEATURES
- Superior Temperature Resistance
- Excellent resistance to hot fill and extreme shipping conditions
- Outstanding thermal stability and ultra-precise drops

TYPICAL PROPERTIES*

<table>
<thead>
<tr>
<th>Description</th>
<th>Results</th>
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<tbody>
<tr>
<td>Thermosel Viscosity</td>
<td>1,165 cP @ 375°F</td>
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<tr>
<td></td>
<td>1,700 cP @ 325°F</td>
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<tr>
<td></td>
<td>2,330 cP @ 300°F</td>
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<tr>
<td>Softening Point</td>
<td>224°F</td>
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<tr>
<td>Suggested Running Temperature</td>
<td>350 - 375°F</td>
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